

ENGINE INSTALLATION

NOTE

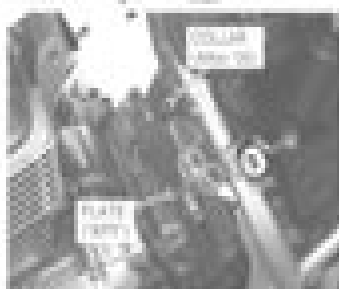
- Note the installation direction of the engine mounting bolts:
 - 20 - 26 model page 7-10
 - After 26 page 7-11

Always use the floor jack or other adequate support carefully placed for engine, top the frame and transmission's top plate.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Four lower engine hanger bolts, washers and nut (20 mm)
- Two upper engine hanger plate with the two bolts
- Washer right side of the engine (After 26 model)
- One upper engine hanger bolt and nut (20 mm)



- Align lower engine hanger bolt, with right side of the engine (and nut 20 mm)



- Two upper bolts
- One washer (20 mm)
- One nut (20 mm)
- One upper engine hanger bolt and nut (20 mm)

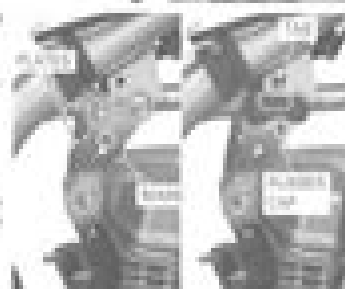


- Upper engine hanger plate with the two bolts and nuts (20 mm)
- Upper engine hanger bolt and nut (20 mm)

After installing the all the engine mounting hardware, tighten them to the specified torque.

TIGHTEN
 10 Nm (7.2 lbf-ft) (20 kg/m, 20 kg/m)
 8 Nm (6.0 lbf-ft) (20 kg/m, 20 kg/m)

Push the top of each rubber cup onto the hanger plate and install them over the upper engine hanger bolt.



- After the work is finished, install the removed parts from the engine removed procedure (page 7-10) in the reverse order of removal.

TIGHTEN
 Torque: 10 Nm (7.2 lbf-ft) (20 kg/m)
 Spanner: 10 Nm (7.2 lbf-ft) (20 kg/m)
 Maximum gap: 10 - 16 mm
 10 Nm (7.2 lbf-ft) (20 kg/m)

NOTE

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, insert the sprocket with the flat surface facing out. Set the drive plate into the counter shaft groove and bend it to align the bolt holes in the plate and sprocket. Check under the belt.
- When installing the gear shaft pin, insert it to the clearance between the timing belt cup corner and pin (with a as follows):
 - 20 - 26 model 20 mm (0.7 in)
 - After 26 22 mm (0.8 in)

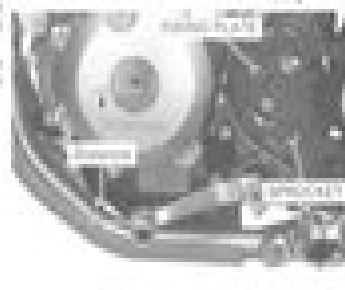
Check the following:

- clutch lever freeplay (page 5-20)
- drive chain drive (page 7-10)
- brake pedal freeplay (page 5-20)

Install the following:

- exhaust pipe (page 6-10)
- exhaust pipe (page 7-10)
- air cleaner (After 26 only) (page 6-10)

Fit the motorcycle with engine of (page 7-10).



Crf150f Manual

Sebastian Brünink



Crf150f Manual:

The book delves into Crf150f Manual. Crf150f Manual is an essential topic that must be grasped by everyone, from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Crf150f Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Crf150f Manual
- Chapter 2: Essential Elements of Crf150f Manual
- Chapter 3: Crf150f Manual in Everyday Life
- Chapter 4: Crf150f Manual in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Crf150f Manual. The first chapter will explore what Crf150f Manual is, why Crf150f Manual is vital, and how to effectively learn about Crf150f Manual.

3. In chapter 2, this book will delve into the foundational concepts of Crf150f Manual. The second chapter will elucidate the essential principles that must be understood to grasp Crf150f Manual in its entirety.

4. In chapter 3, the author will examine the practical applications of Crf150f Manual in daily life. This chapter will showcase real-world examples of how Crf150f Manual can be effectively utilized in everyday scenarios.

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6. In chapter 5, the author will draw a conclusion about Crf150f Manual. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Crf150f Manual.

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