

**53. SHUT-OFF CONTROL.** To adjust the shut-off control, pull shut-off knob fully outward. Then, check to see that lever (14—Fig. 58) contacts stop. If not, adjust cable position as required. Push knob fully inward and check to see that lever (14) maintains the pump run. If not, loosen locknut under knob, back off knob slightly and retighten locknut. Be sure to see that shut-off lever (14) contacts stop when knob is fully in run position or fully out in stop position.

## INJECTION NOZZLES

**Inspected.** Fuel leaves the injection nozzle with sufficient force to penetrate the air. When testing, keep your person clear of the nozzle spray.

### All Models

**54. TESTING AND LOCATING LEAKY NOZZLE.** If engine does not run properly and a faulty injection nozzle is suspected, or if one cylinder is misfiring, locate faulty nozzle as follows: With engine running at low idle speed, loosen the high pressure line fitting on each injector in turn, thereby allowing fuel to escape at the fitting rather than enter the cylinder. As its checking spark plug in a spark tester engine, the faulty nozzle is the one that when



Fig. 58—View of typical fuel injection pump and relative components

- |                     |                         |
|---------------------|-------------------------|
| 1. Drive belt       | 10. High speed spring   |
| 2. Drive gear       | 11. Injector body       |
| 3. Pin              | 12. Nozzle body         |
| 4. Locknut          | 13. Fuel stop           |
| 5. Injection pump   | 14. Fuel inlet line     |
| 6. Low speed spring | 15. Speed control lever |
| 7. Shut-off lever   | 16. Shut-off lever      |

## CASE/INTERNATIONAL

its line is loosened, least affects the running of the engine.

Remove the suspected nozzle as outlined in paragraph 55, place nozzle in a test stand and check it against the following specifications:

Opening pressure (new)	3200-3300 psi 22000-23000 kPa
Opening pressure (used)	3000 psi 21000 kPa

Nozzle showing visible scoring on the tip after 10 seconds at 300 psi (2000 kPa) before opening pressure is permissible. Maximum allowable leakage through nozzle is 10 drops in one minute at 300 psi (2000 kPa) before opening pressure. If nozzle requires overhauling, refer to paragraph 56.

**55. REMOVE AND REINSTALL.** To remove any injector nozzle, first remove head, then clean nozzle, injection line, return line and cylinder head. Disconnect leakage return line and high pressure injection line from nozzle. Cap or plug all openings.

**CAUTION:** It is recommended that cooling system be drained before removing injectors. It is possible that injector nozzle stems may come out with injector and allow coolant to enter engine.

Remove clamp bolt and carefully withdraw injector assembly from cylinder head.

When reinstalling, use new "O" ring on injector and tighten clamp retaining bolt to a torque of 10-20 ft-lbs. (13-27 Nm). Tighten injection line fitting to a torque of 30-40 ft-lbs. (40-55 Nm).

**56. OVERHAUL.** To disassemble the injector, clean flats of nozzle body (2—Fig. 58) in a vise with nozzle tip pointing upward. Remove nozzle holder nut (3). Remove nozzle tip (5) with valve (6) and spacer (7). Insert nozzle body (2) and stretch spring seat (8), spring (9) and valve (4).

Thoroughly clean all parts in a suitable solvent. Clean inside the orifice end of nozzle tip with a wood-as cleaning stick. Spring hole diameter is 0.0006 inch (0.02 mm) for Models 585, 485 and 580 and 0.0012 inch (0.03 mm) for Models 680 and 685. Clean spring holes with a cleaning wire that is 0.0005-0.001 inch (0.0127-0.0254 mm) smaller than diameter of spring holes. Cleaning wire must extend 0.002 inch (0.76 mm) past tip of pin wire.

When reassembling, make certain all parts are perfectly clean and install parts while wet with clean diesel fuel. To check cleanliness and fit of valve (6) in nozzle tip (5), use a reaming motion and pull valve about 1/8 of its length out of nozzle tip. When released, valve should slide back to its rest by its own weight.

## SERVICE MANUAL

**NOTE:** Valve and nozzle tip are mated parts and under no circumstances should valves and nozzle tips be interchanged.

Install valve (6), spring (9) and spring seat (8) in nozzle body (2). Place spacer (7) and nozzle tip (5) with



Fig. 59—Exploded view of Robert Bosch fuel injector nozzle assembly used on all models

- |                |                       |
|----------------|-----------------------|
| 1. Washer      | 6. Spring seat        |
| 2. Valve       | 7. Spacer             |
| 3. Nozzle body | 8. Valve              |
| 4. Spring      | 9. Nozzle tip         |
| 5. Nozzle      | 10. Nozzle holder nut |

valve (6) in position and install holder nut (10). Tighten holder nut to a torque of 40-50 ft-lbs. (54-70 Nm).

Customer assembled injector nozzle in a test pump and check opening pressure. Adjust opening pressure by varying number and thickness of shims (4). Opening pressure should be adjusted to 3000 psi (20000 kPa) if old spring (9) is used or to 3200-3300 psi (22000-23000 kPa) if new spring is installed. Valve should not show leakage at orifice spring holes for 10 seconds at 300 psi (2000 kPa) before opening pressure. Maximum allowable leakage through return port is 10 drops in one minute at 300 psi (2000 kPa) before opening pressure.

## ETHER STARTING AID

### All Models

**57.** At temperatures below freezing it is necessary that ether be used as a starting aid. To test the ether spray pattern, disconnect ether line at spray nozzle and remove spray nozzle from intake manifold. Disconnect spray nozzle at ether line. Press ether injection button and observe spray pattern. A good spray pattern is cone shaped. Crumbling or no spray indicates a blocked spray nozzle or lack of ether pressure. Clean spray nozzle or install new one if ether is required.

To change the ether fluid container, turn container out at bottom of fuel until container can be removed. Install new container in the fuel and tighten the retaining nut while guiding container head into position. Be sure container is in seat it is seated properly in injector body, then tighten nut to hold container firmly in position.

**NOTE:** In warm temperatures, ether container may be removed and a protective plug installed in injector body. DO NOT operate tractor without either the ether container or protective plug in position.

## COOLING SYSTEM

### RADIATOR

#### All Models

**58.** To remove the radiator, first disconnect battery cables and drain cooling system. Remove head, grille and front side panels. Disconnect and disconnect all water lines and remove all water. Cap or plug all openings. On models so equipped, remove air conditioning condenser and its condenser and lower half

out of the way. Thoroughly and remove lower radiator and strip. Remove wiring harness from fan shroud and top rearward. Remove radiator side plate bolts, then air belt and remove upper radiator air belt and air intake tube. Remove upper and lower radiator hoses. Thoroughly and remove radiator assembly.

Reinstall by reversing removal procedure. Refill cooling system. Capacity is approximately 3.0 U.S. gallons (11.4 L) for Models 585 and 485 and 5.0 U.S. gallons (19.0 L) for Models 580, 680 and 685.

# Case International 885 Brake Manual

**Shasha Hu**



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