Cylinder Head Installation (cont'd)-

 Install two dowel pins, head gasket, and cylinder head.

NOTE:

- Apply clean engine oil on the bolt threads and washer contact surface.
- Always use a new cylinder head gasket.
- Turn the cam pulley to TDC before installing.
- 10 x 1,25 mm 65 N·m (6.5 kg·m, 47 lb-ft) DISTRIBUTOR 10 × 1.25 mm 45 N-m 14.5 kg-m. 33 lb-ft/l GASKET Replace. DOWEL PINS GASKET Replace. \times 1.25 mm 24 N·m (2,4 kg·m. 17 lb-ft/l EXHAUST PIPE A SELF LOCKING NUT $10 \times 1.25 \text{ mm}$ 5.5 N·m (5.5 kg-m, 40 lb-ft)

- Install the bolts that secure the intake manifold to its bracket, but do not tighten them yet.
- 6. Tighten the cylinder head bolts in two steps.

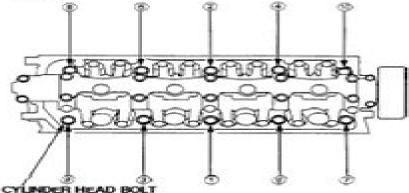
1st step: 30 N-m (3.0 kg-m, 22 lb-ft) 2nd step:

D1626, D1521 engine: 73 N·m (7.3 kg·m, 53 lb-ft) D1527, D1526 engine:

65 N-m (6.5 kg-m, 47 lb-ft)

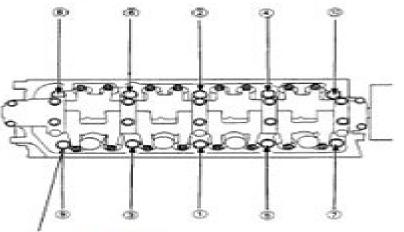
CYLINDER HEAD BOLTS TIGHTENING SEQUENCE

D1626:



CYLINDER HEAD BOLT 10 x 1.25 mm 73 N·m (7.3 kg·m, 53 lb-ft)

D15Z1 engine:



CYLINDER HEAD BOLT 10 x 1.25 mm 73 N·m (7.3 kg·m, 53 lb-ft)

D16z6 Service Manual

JL Elias

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Embracing the Melody of Appearance: An Mental Symphony within D16z6 Service Manual

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Table of Contents D16z6 Service Manual

- 1. Understanding the eBook D16z6 Service Manual
 - The Rise of Digital Reading D16z6 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying D16z6 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an D16z6 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from D16z6 Service Manual

- Personalized Recommendations
- D16z6 Service Manual User Reviews and Ratings
- D16z6 Service Manual and Bestseller Lists
- 5. Accessing D16z6 Service Manual Free and Paid eBooks
 - D16z6 Service Manual Public Domain eBooks
 - D16z6 Service Manual eBook Subscription Services
 - D16z6 Service Manual Budget-Friendly Options
- 6. Navigating D16z6 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - D16z6 Service Manual Compatibility with Devices
 - D16z6 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of D16z6 Service Manual
 - Highlighting and Note-Taking D16z6 Service Manual
 - Interactive Elements D16z6 Service Manual
- 8. Staying Engaged with D16z6 Service Manual
 - o Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers D16z6 Service Manual
- 9. Balancing eBooks and Physical Books D16z6 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection D16z6 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine D16z6 Service Manual
 - Setting Reading Goals D16z6 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of D16z6 Service Manual

- Fact-Checking eBook Content of D16z6 Service Manual
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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