

TRANSIT**(b) 125 TO 175**

1. **Slacken the wheel nuts.**

2. **Jack up the vehicle** and fit stands under the axle.

3. **Remove the wheel nuts and the wheel(s).**

NOTE.—The hub nuts are right-hand threaded for the right-hand wheels, and left-hand threaded for the left-hand wheels.

4. **Release the handbrake** and slacken the brake adjusters.

5. (130 to 175 only) **Remove the countersunk screw** retaining the brake drum, remove the locating cones from the wheel studs and pull the drum off.

6. **Remove the axle shaft nuts, the axle shaft and the gasket.**

7. **Bend up the tabs of the lockwasher** and unscrew the bearing locknut, using Tool No. C.4109.

8. **Remove the tab washer, the bearing adjusting nut and the outer cone and rollers.**

9. (a) (125 only) **Remove the hub and drum assembly** and wipe out any surplus grease to avoid contaminating the brake drum. Using a copper mallet and suitable wooden blocks, split the hub and drum.

(b) (130 to 175) **Remove the hub** and wipe out any surplus grease.

10. **Drive out the inner cone** and rollers together with the grease retainer. Use a soft drift or a piece of wood to avoid damaging the roller cage.

11. **Drive the bearing cups** out of the hub using a suitable drift. Work evenly round the edge ensuring that the cup remains square with the bore of the hub.

12. (130 to 175 only) **Drive the wheel studs** out of the hub flange, using a copper mallet.

13. **Mount the hub** on the bed of a suitable press and fit the bearing cups, using Tool No. C.1038 and the 550 handle. When replacement cups are fitted, always use new cones and rollers from the same manufacturer.

14. (130 to 175 only) **Fit the wheel studs** from the inner face of the hub flange and drive or press into place.

15. **Check the fit of the bearing cones** on the axle case. The cones should be a push fit, but without perceptible clearance. Do not clean up the case if the bearing has seized and rotated on it. Clean the bearings and the grease retainer and check for any signs of wear or damage, renew parts as necessary.

16. **When new bearings** are being fitted work a little grease into the rollers and cages to provide initial lubrication. Do not pack any grease into the hubs as this will contaminate the axle oil.

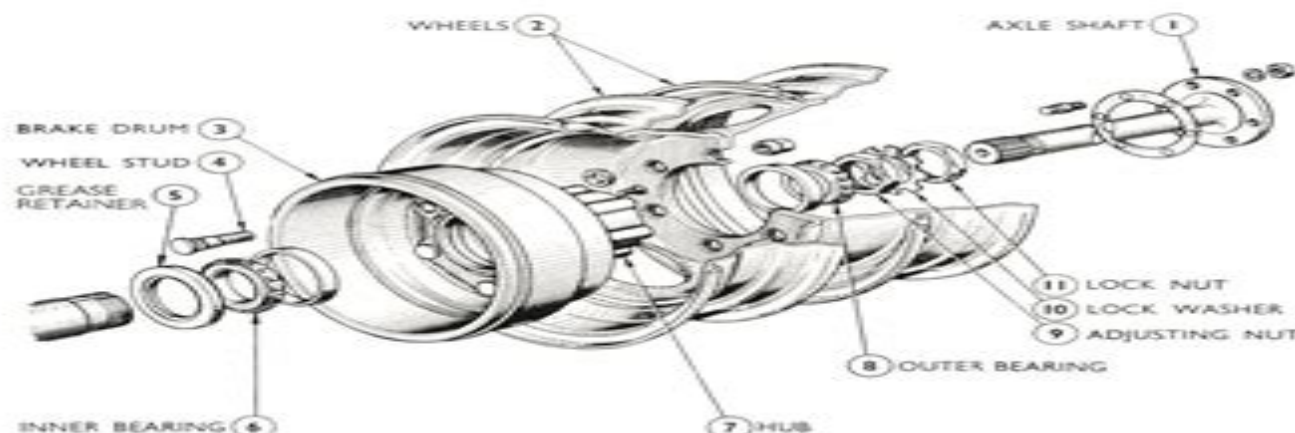


Fig. 8

Twin Rear Wheels and Hub (130—175)

Ford Essex Engine Repair Manual

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