

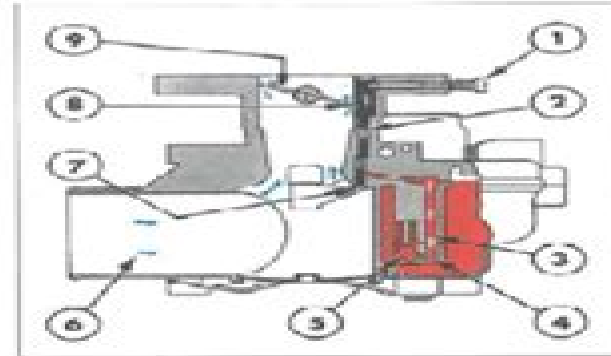
**Figure 2**  
Fuel and Choke Systems

1. Fuel Inlet Needle
2. Fuel Inlet
3. Fuel Float Hinge
4. Fuel Bowl
5. Fuel Float
6. Shaft
7. Air Valve
8. Spring
9. Choke Plate
10. Main Discharge Nozzle

This mixture travels up the idle passage to the idle orifice where it is regulated by the idle adjusting screw. The flow of fuel is the result of a differential in pressure created by the intake vacuum. As the throttle plate is opened, the idle transfer orifice is exposed to the reduced pressure and the fuel and air mixture is discharged out of both ports.

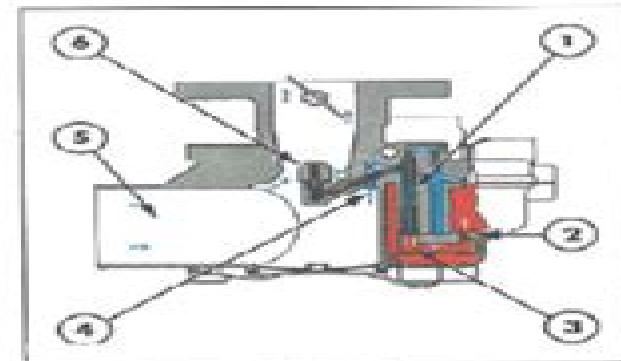
### MAIN METERING SYSTEM

The main metering system, Figure 4, supplies fuel during all phases of engine operation above the operating range of the idle system. As the throttle plate is opened and air flow increases, a partial vacuum is created in the venturi of the carburetor.



**Figure 3**  
Idle System

- |                               |                              |
|-------------------------------|------------------------------|
| 1. Idle Fuel Adjustment Screw | 5. Main Well                 |
| 2. Idle Passage               | 6. Air Horn                  |
| 3. Idle Well                  | 7. Idle Air Transfer Orifice |
| 4. Idle Feed Restriction      | 8. Throttle Plate            |



**Figure 4**  
Main Metering System

- |                 |                         |
|-----------------|-------------------------|
| 1. In Well Tube | 4. High Speed Air Bleed |
| 2. Main Jet     | 5. Air Horn             |
| 3. Main Well    | 6. Main Discharge       |

# Ford 4630 Repair Manual

**LL Leslie**



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and garlic cook and stir 1 minute add beer to skillet stirring to loosen browned bits from pan transfer to slow cooker stir in broth and thyme cook covered on low until beef and vegetables are tender 7 8 hours

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