

SECTION 1

ENGINE

3-CYLINDER DIESEL ENGINE

DESCRIPTION AND OPERATION

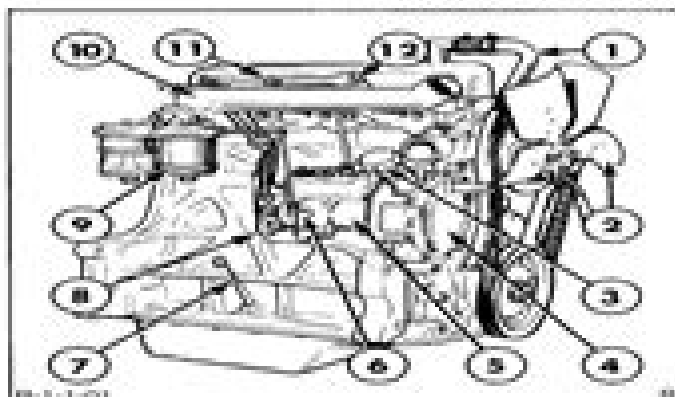


FIGURE 1-1

3-Cylinder Diesel Engine With DPA Distributor Type
Fuel Injection Pump

- 1 Ventilation tube
- 2 Fan
- 3 Oil filler cap
- 4 Timing cover
- 5 Injection pump
- 6 Low pressure fuel inlet
- 7 Oil level indicator
- 8 High pressure fuel pipe
- 9 Fuel filters
- 10 Inlet manifold
- 11 Rocker cover
- 12 Injector

This section describes the overhaul and repair of the 3-cylinder direct injection diesel engine.

The engine, Figure 1-1, features a cross flow cylinder head with the inlet and exhaust manifolds on opposite sides of the head. The combustion chamber is formed in the crown of the piston which has two compression and one oil control ring all located above the piston ring.

The cylinder head assembly contains the valves, valve springs and the spring retainers. The valve guides are part of the cylinder head with replaceable valve seats pressed into the valve ports.

GENERAL SPECIFICATIONS

| Ford Model 455D | | |
|------------------------------------|-----------------|-----------|
| No. of Cylinders | | 3 |
| Displacement: | in ³ | 201 |
| | cm ³ | 3204 |
| Bore: | in | 4.4 |
| | mm | 111.8 |
| Stroke: | in | 4.4 |
| | mm | 111.8 1 |
| Compression Ratio | | 16.3:1 |
| Firing Order | | 1-2-3 |
| Rated Engine Speed (rev/min) | | 2200 |
| Idle Speed (rev/min) | | 600-850 |
| Maximum No Load Speed (rev/min) | | 2350-2400 |

Ford 655d Service Manual

Ying Liu



Ford 655d Service Manual:

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