

Figure 18
Selector Assembly Installed

1. Support 3. Circlip
2. Selector Shaft 4. Selector Levers

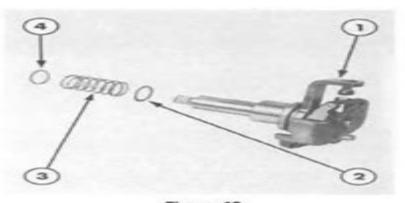


Figure 19
Selector Assembly Removal
1. Selector Assembly 3. Spring
2. Washer 4. Washer

 Use a suitable punch to drive the dowel pins out of the selector assembly support and top cover. Remove the bolts securing the support to the top cover, Figure 18.

NOTE: Spring tension will tend to force the support away from the transmission top cover.

- Remove the selector assembly, spring and washers, Figure 19.
- Carefully withdraw the selector from the transmission top cover.

#### INSPECTION

- Inspect the shift cover for cracks or other damage. Renew the cover where necessary.
- Examine the seal located in the selector assembly bore of the top cover. Replace the seal if worn or damaged.

Ensure the new seal is installed with the lip uppermost and the small flange on the outer diameter is fully engaged with the locating groove in the top cover.  Inspect the belicrank assembly, Figure 20. Replace any component showing signs of excessive wear or damage.

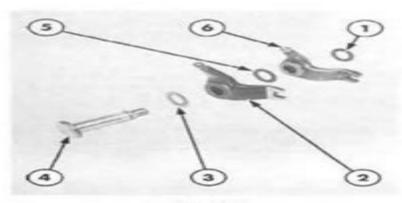


Figure 20
Bellcrank Assembly
1. Washer
2. Bellcrank
5. Washer
6. Bellcrank

# **Ford 5610 Repair Manuals**

**Huangqi Zhang** 

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### **Table of Contents Ford 5610 Repair Manuals**

- 1. Understanding the eBook Ford 5610 Repair Manuals
  - The Rise of Digital Reading Ford 5610 Repair Manuals
  - Advantages of eBooks Over Traditional Books
- 2. Identifying Ford 5610 Repair Manuals
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford 5610 Repair Manuals
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from Ford 5610 Repair Manuals
  - Personalized Recommendations
  - Ford 5610 Repair Manuals User Reviews and Ratings

- Ford 5610 Repair Manuals and Bestseller Lists
- 5. Accessing Ford 5610 Repair Manuals Free and Paid eBooks
  - Ford 5610 Repair Manuals Public Domain eBooks
  - Ford 5610 Repair Manuals eBook Subscription Services
  - Ford 5610 Repair Manuals Budget-Friendly Options
- 6. Navigating Ford 5610 Repair Manuals eBook Formats
  - o ePub, PDF, MOBI, and More
  - Ford 5610 Repair Manuals Compatibility with Devices
  - Ford 5610 Repair Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford 5610 Repair Manuals
  - Highlighting and Note-Taking Ford 5610 Repair Manuals
  - Interactive Elements Ford 5610 Repair Manuals
- 8. Staying Engaged with Ford 5610 Repair Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford 5610 Repair Manuals
- 9. Balancing eBooks and Physical Books Ford 5610 Repair Manuals
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford 5610 Repair Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 5610 Repair Manuals
  - Setting Reading Goals Ford 5610 Repair Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 5610 Repair Manuals
  - Fact-Checking eBook Content of Ford 5610 Repair Manuals
  - Distinguishing Credible Sources

- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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