## Characterization of Plastics in Failure Analysis

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The Madison Group

THE ULTIMATE OBJECTIVE of a failure analysis is to ascertain the mode and the cause of the failure, regardless of the material from which the part was fabricated. The investigation is performed in generally the same manner, whether the failed component was produced from metal or plastic or a combination of these materials. Thus, the general stees required to conduct a comprehensive failure investigation are the same, and these are outlined in Fig. 1. In general, the failure analysis process is analogous to putting together a jigsaw puzzle. A failure analysis requires assembling bits of information into a coherent and accurate portraval of how and why the part failed. Reaching the objectives of the plastic failure analysis, namely, the determinution of the mode and cause of the failure. or expressed alternatively, evaluating how the part failed and why it failed, requires a scientific approach and a broad knowledge of polymeric sensety-remailer.

Plastic components can fail via many different modes, including catastrophic mechanisms, such as brittle fracture, ductile overload, creep rupture, environmental stress cracking, molecular degradation, and fatigue. In the case of failure involving fracture, the determination of the failare mode involves identifying how the crack initiated and how it subsequently extended. This is usually ascertained using a number of visualhased techniques, such as stereomicroscopy, scanning electron microscopy (SEM), and the preparation of mounted cross sections. Noncatasteophic failure modes are also relevant, and these include discoloration, distortion, and contamination. Assessing the mode of the failure is often not as difficult as establishing why the part failed. Evaluating why the part failed usually requires analytical testing beyond the visual-based techniques. In many cases, a single cause cannot be identified, because multiple integrated factors. may have contributed to the failure. All of the factors that affect the performance of a plastic component can be classified into one of four categories: material, design, processing, and service conditions (Ref 1). These factors do not act independently on the component but instead act in concert to determine the performance properties of a plastic component. This is represented graphically in Fig. 2 (Ref 1).

The principal differences between how failure analyses are performed on metal and plastic materials center on the techniques used to evaluate the composition and structure of the material. Unlike metals, polymers have a molecular structure that includes characteristics such as molecular weight, crystallinity, and orientation, and this has a significant impact on the properties of the molded article. Additionally, plastic resins usually contain additives, such as reinforcing fillers, plasticioers, colorants, antidegradants, and process aids. It is this combination of molocular structure and complex formulation that requires specialized testing (Ref. 2). While the chemical composition of a failed metal component can often be evaluated using a single spectroscopic technique, a similar determination requires multiple analytical approaches for a part produced from a plastic resin.

This article reviews those analytical techniques most commonly used in plastic component failure analysis. The description of the techniques is not designed to be a comprehensive review and futorial but instead is intended to make the reader familiar with the general principles and benefits of the methodologies. The descriptions of the analytical techniques are supplemented by a series of case studies. The technique descriptions refer to the case studies, and the two are written in a complimentary manner to illustrate the significance of the method. The case studies also include pertinent visual examination results and the corresponding images that aided in the characterization of the failures.

#### Fourier Transform Infrared Spectroscopy

Fourier transform infrared spectroscopy (FTIR) is a nondestructive microanalytical spectroscopic technique that involves the study of molecular vibrations (Ref 2). The analysis results provide principally qualitative, but also limited quantitative, information regarding the composition and state of the material evaluated. Fourier transform infrared spectroscopy uses infrared energy to produce vibrations within the molecular bonds that constitute the material evaluated. Vibrational states of varying energy levels exist in molecules. Transition from one vibrational state to another is related to absorption or emission of electromagnetic radiation (Ref 3). These vibrations occur at characteristic frequencies, revealing the structure of the sample. Fourier transform infrared spectroscopy produces a unique spectrum, which is comparable to the fingerprint of the material. It is the principle analytical technique used to qualitatively identify polymeric materials.

#### Atlethod!

Several different sampling techniques, all involving either transmission or reflection of the infrared energy, can be used to analyze the sample material. This allows the evaluation of materials in all forms, including hard solids, powders, liquids, and gases. Depending on the spectrometer and the corresponding accessories. most samples can be analyzed without significant preparation or alteration. In the analysis of polymeric materials, transmittance, reflectance, and attenuated total reflectance (ATR) are the most common sampling techniques. Additionally, a microscope can be interfaced with the spectrometer to focus the infrared beam and allow the analysis of samples down to 10 µm. Regardless of the sampling technique, the beam of infrared energy is passed through or reflected off of the sample and directed to a detector. The obtained spectrum shows those frequencies that the material has absorbed and those that have been transmitted, as illustrated in Fig. 3. The spectrum can be interpreted manually, or more commonly, compared with voluminous library references with the aid of a computer.

#### Results

The results generated through FTIR analysis are referred to as an infrared spectrum. The

# **Characterization And Failure Analysis Of Plastics**

**ASM International, Steve Lampman** 

#### **Characterization And Failure Analysis Of Plastics:**

Characterization and Failure Analysis of Plastics ASM International, Steve Lampman, 2003-01-01 The selection and application of engineered materials is an integrated process that requires an understanding of the interaction between materials properties manufacturing characteristics design considerations and the total life cycle of the product This reference book on engineering plastics provides practical and comprehensive coverage on how the performance of plastics is characterized during design property testing and failure analysis. The fundamental structure and properties of plastics are reviewed for general reference and detailed articles describe the important design factors properties and failure mechanisms of plastics The effects of composition processing and structure are detailed in articles on the physical chemical thermal and mechanical properties Other articles cover failure mechanisms such as crazing and fracture impact loading fatigue failure wear failures moisture related failure organic chemical related failure photolytic degradation and microbial degradation Characterization of plastics in failure analysis is described with additional articles on analysis of structure surface analysis and fractography **ASM HANDBOOK;** TODD. MENNA,2022 **ASM Handbook** Todd J. Menna, Characterization and Failure Analysis of Plastics Santhosh M. Malkapur, Ashish Anand, 2015 Fractography in Failure Analysis of Polymers Michael D. Hayes, Dale B. Edwards, Anand R. Shah, 2024-01-12 Fractography in Failure Analysis of Polymers Second Edition provides a practical guide to the science of fractography and its application in the failure analysis of plastic components In addition to a brief background on the theory of fractography the authors discuss the various fractographic tools and techniques used to identify key fracture characteristics The Second Edition includes additional material related to polymer life prediction testing and analysis Case studies have been expanded including a wide range of polymer types new technologies applications and failure modes as well as best practice guidelines enabling engineers to apply these lessons to their own work Detailed images and their appropriate context are presented for reference in failure investigations. This text is vital for engineers who must determine the root causes of failure when it occurs helping them further study the ramifications of product liability claims environmental concerns and brand image This is also a valuable resource for all plastics professionals including manufacturers product designers and consultants forensic investigators as well as educators in materials science Presents comprehensive coverage of applied fractography enabling improved reliability and longevity of plastic parts and products Includes case studies that demonstrate material selection decisions and how to reduce failure rates Provides best practices on how to analyze the cause of material failures along with guidelines on improving design and Handbook of Thermoplastics Olagoke Olabisi, Kolapo Adewale, 2016-02-03 This new edition of manufacturing decisions the bestselling Handbook of Thermoplastics incorporates recent developments and advances in thermoplastics with regard to materials development processing properties and applications With contributions from 65 internationally recognized authorities in the field the second edition features new and updated discussions of seve Encyclopedia of Polymer

Applications, 3 Volume Set Munmaya Mishra, 2018-12-17 Undoubtedly the applications of polymers are rapidly evolving Technology is continually changing and quickly advancing as polymers are needed to solve a variety of day to day challenges leading to improvements in quality of life The Encyclopedia of Polymer Applications presents state of the art research and development on the applications of polymers This groundbreaking work provides important overviews to help stimulate further advancements in all areas of polymers This comprehensive multi volume reference includes articles contributed from a diverse and global team of renowned researchers It offers a broad based perspective on a multitude of topics in a variety of applications as well as detailed research information figures tables illustrations and references The encyclopedia provides introductions classifications properties selection types technologies shelf life recycling testing and applications for each of the entries where applicable It features critical content for both novices and experts including engineers scientists polymer scientists materials scientists biomedical engineers macromolecular chemists researchers and students as well as interested readers in academia industry and research institutions Brydson's Plastics Materials Marianne Gilbert, 2016-09-27 Brydson's Plastics Materials Eighth Edition provides a comprehensive overview of the commercially available plastics materials that bridge the gap between theory and practice The book enables scientists to understand the commercial implications of their work and provides engineers with essential theory Since the previous edition many developments have taken place in plastics materials such as the growth in the commercial use of sustainable bioplastics so this book brings the user fully up to date with the latest materials references units and figures that have all been thoroughly updated The book remains the authoritiative resource for engineers suppliers researchers materials scientists and academics in the field of polymers including current best practice processing and material selection information and health and safety guidance along with discussions of sustainability and the commercial importance of various plastics and additives including nanofillers and graphene as property modifiers With a 50 year history as the principal reference in the field of plastics material and fully updated by an expert team of polymer scientists and engineers this book is essential reading for researchers and practitioners in this field Presents a one stop shop for easily accessible information on plastics materials now updated to include the latest biopolymers high temperature engineering plastics thermoplastic elastomers and more Includes thoroughly revised and reorganised material as contributed by an expert team who make the book relevant to all plastics engineers materials scientists and students of polymers Includes the latest guidance on health safety and sustainability including materials safety data sheets local regulations and a discussion of recycling issues Handbook of Industrial Polyethylene and Technology Mark A. Spalding, Ananda Chatterjee, 2017-10-12 This handbook provides an exhaustive description of polyethylene The 50 chapters are written by some of the most experienced and prominent authors in the field providing a truly unique view of polyethylene The book starts with a historical discussion on how low density polyethylene was discovered and how it provided unique opportunities in the early days New catalysts are presented and show how they

created an expansion in available products including linear low density polyethylene high density polyethylene copolymers and polyethylene produced from metallocene catalysts With these different catalysts systems a wide range of structures are possible with an equally wide range of physical properties Numerous types of additives are presented that include additives for the protection of the resin from the environment and processing fillers processing aids anti fogging agents pigments and flame retardants Common processing methods including extrusion blown film cast film injection molding and thermoforming are presented along with some of the more specialized processing techniques such as rotational molding fiber processing pipe extrusion reactive extrusion wire and cable and foaming processes The business of polyethylene including markets world capacity and future prospects are detailed This handbook provides the most current and complete technology assessments and business practices for polyethylene resins Plastics Failure Analysis and Prevention John Moalli,2001-12-31 This book contains analysis of reasons that cause products to fail General methods of product failure evaluation give powerful tools in product improvement Such methods discussed in the book include practical risk analysis failure mode and effect analysis preliminary hazard analysis progressive failure analysis fault tree analysis mean time between failures Wohler curves finite element analysis cohesive zone model crack propagation kinetics time temperature collectives quantitative characterization of fatigue damage and fracture maps Methods of failure analysis are critical to for material improvement and they are broadly discussed in this book Fractography of plastics is relatively a new field which has many commonalities with fractography of metals Here various aspects of fractography of plastics and metals are compared and contrasted Fractography application in studies of static and cycling loading of ABS is also discussed Other methods include SEM SAXS FTIR DSC DMA GC MS optical microscopy fatigue behavior multiaxial stress residual stress analysis punch resistance creep rupture impact oxidative induction time craze testing defect analysis fracture toughness activation energy of degradation Many references are given in this book to real products and real cases of their failure The products discussed include office equipment automotive compressed fuel gas system pipes polymer blends blow molded parts layered cross ply and continuous fiber composites printed circuits electronic packages hip implants blown and multilayered films construction materials component housings brake cups composite pressure vessels swamp coolers electrical cables plumbing fittings medical devices medical packaging strapping tapes balloons marine coatings thermal switches pressure relief membranes pharmaceutical products window profiles and bone cements Handbook of Plastics Testing and Failure **Analysis** Vishu Shah, 2007-02-26 Written in easy to read and use format this book updates and revises its bestselling predecessor to become the most complete comprehensive resource on plastics testing This book has an emphasis on significance of test methods and interpretation of results The book covers all aspects of plastics testing failure analysis and quality assurance including chapters on identification analysis failure analysis and case studies The book concludes with a substantial appendix with useful data charts and tables for ready reference Note CD ROM DVD and other supplementary

materials are not included as part of eBook file **Biocomposites in Automotive Applications** Srikanth Pilla, Charles Lu, 2015-08-13 The automotive sector has taken a keen interest in lightweighting as new required performance standards for fuel economy come into place This strategy includes parts consolidation design optimization and material substitution with sustainable polymers playing a major role in reducing a vehicle s weight Sustainable polymers are largely biodegradable biocompatible and sourced from renewable plant and agricultural stocks A facile way to enhance their properties so they can indeed replace the ones made from fossil fuels is by reinforcing them with fibers to make composites Natural fibers are gaining more acceptance in the industry due to their renewable nature low cost low density low energy consumption high specific strength and stiffness CO2 sequestration potential biodegradability and less wear imposed on machinery Biocomposites then become a very feasible way to help address the fuel consumption challenge ahead of us This book entitled Biocomposites in Automotive Applications is segmented into three sections and includes eleven hand picked technical papers covering Processing and characterization of biocomposites Automotive applications of biocomposites A perspective on automotive sustainability It is a must read for those interested in the growing importance of composites used in automotive applications and their impact on sustainable mobility Molecular Characterization and Analysis of Polymers John M. Chalmers, Robert J. Meier, 2008-12-09 Written by expert contributors from the academic and industrial sectors this book presents traditional and modern approaches to polymer characterization and analysis The emphasis is on pragmatics problem solving and property determination real world applications provide a context for key concepts The characterizations focus on organic polymer and polymer product microstructure and composition Approaches molecular characterization and analysis of polymers from the viewpoint of problem solving and polymer property characterization rather than from a technique championing approach Focuses on providing a means to ascertaining the optimum approach or technique s to solve a problem measure a property and thereby develop an analytical competence in the molecular characterization and analysis of real world polymer products Provides background on polymer chemistry and microstructure discussions of polymer chain morphology degradation and product failure and additive analysis and considers the supporting roles of modeling and high throughput analysis Failure Analysis for Plastics Products Rainer Dahlmann, 2024-09-23 Damage to plastic products requires immediate action in often complex situations Failure and damage analysis is then an important tool for avoiding further economic losses and in the next steps for quality assurance and product safety In order to solve problems and develop remedial measures basic knowledge of plastics analysis materials and typical damage mechanisms as well as systematic approach are necessary The book supports the reader in all these points by providing a basic insight into the systematic approach and serving as a guide for practical implementation In particular manufacturing and material related aspects are also taken into account so that a comprehensive and universal method for determining the causes of damage to plastic products is presented Examples in the form of briefly summarized cases of damage from practical experience as a

damage analyst round off the descriptions of the procedure Additives in Polymers Jan C. J. Bart,2005-04-08 This industrially relevant resource covers all established and emerging analytical methods for the deformulation of polymeric materials with emphasis on the non polymeric components Each technique is evaluated on its technical and industrial merits Emphasis is on understanding principles and characteristics and industrial applicability Extensively illustrated throughout with over 200 figures 400 tables and 3 000 references Materials World ,2004 Using the Engineering Literature Bonnie A. Osif,2006-08-23 The field of engineering is becoming increasingly interdisciplinary and there is an ever growing need for engineers to investigate engineering and scientific resources outside their own area of expertise However studies have shown that quality information finding skills often tend to be lacking in the engineering profession Using the Engineerin

<u>Polymer Microscopy</u> Linda Sawyer, David T. Grubb, 2013-03-09 A practical guide to the study and understanding of the structure of synthetic polymer materials using the complete range of microscopic techniques. The major part of the book is devoted to specimen preparation and applications. New applications and additional references provide a critical update.

Mass Spectrometry Anshul Pandey, 2025-02-20 Mass Spectrometry Techniques and Applications is a comprehensive quide to understanding and mastering the principles techniques and applications of this powerful analytical method We cover a wide range of topics delving into the intricacies of ionization methods mass analyzers ion detection and data analysis strategies crucial for accurate and reliable mass spectrometry results We explore the fundamentals of mass spectrometry including ionization and fragmentation principles isotopic patterns and mass to charge ratio calculations Various ionization techniques such as electrospray ionization ESI matrix assisted laser desorption ionization MALDI and electron ionization EI are elucidated providing insights into their mechanisms and applications Advanced topics like tandem mass spectrometry MS MS high resolution mass spectrometry HRMS and ion mobility spectrometry IMS are also covered offering a comprehensive understanding of cutting edge techniques and instrumentation Practical aspects of mass spectrometry including method development calibration strategies data interpretation and troubleshooting are detailed to help researchers students and professionals navigate experiments effectively Additionally we showcase the diverse applications of mass spectrometry across fields such as pharmaceuticals environmental analysis metabolomics proteomics forensics and materials science Case studies real world examples and emerging trends provide valuable insights into the role of mass spectrometry in advancing scientific discovery and addressing societal challenges With clear explanations illustrative diagrams and practical tips Mass Spectrometry Techniques and Applications serves as an indispensable resource for anyone seeking a comprehensive and up to date reference on this essential analytical technique Polymer Microscopy Linda C. Sawyer, 2012-12-06 Modern materials include a vast array of polymers and plastics which are found in applications such as housing appliances clothing and household textiles and automotive and aerospace industries Thus research scientists engineers and materials science graduate students need to be aware of the methods and techniques required to understand the structure property relations

of polymer materials This book will review the field of the microscopy of polymers There is a vast literature which describes the research results obtained by study of polymer materials using microscopy and other complementary analytical techniques and such studies are best left to journals on specific topics The major objective of this text is to provide the basic microscopy techniques and specimen preparation methods applicable to polymers The book will attempt to provide enough detail so that the methods described can be applied and also to reference appropriate publications for the investigator interested in more detail The selection of two authors for this text came from the desire for a comprehen sive review of polymer microscopy with emphasis on methods and techniques rather than on research results The synergism provided by two authors with widely varied backgrounds was thought to be important one author LCS has an industrial focus and a background in chemistry whilst the other DTG has an academic environment and offers a background in polymer physics

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