### SERBAL NUMBERS

Notal numbers are stamped on various locations on the Status, engine, transmission and curbanesse. Riscord these numbers in the Chiek Relicence Data section in the front of the book. Have those numbers available when redesing parts.

The frame social number (Figure I) is stamped onthe right side of the frame stone take.

The VIN number label (Figure 2) is located just below the frame number on the eight side frame divine take.

Engine social number is stomped on a pail on the left ride of the enaderior (Figure Js. in well as the eight eide of the constance (Flavore 4).

The transmission noted member (Figure 5) is stamped on a god on the right side of the transmisnion cost went to the side door.

The curboster until number (Figure 4) is bycated in the side of the curbanyon body next to the southerstor pump linkings.

Table I list model designation.

### CASTENESS.

Proper factories selection and installation is inprintant to element that the vehicle operator in designed and can be serviced officiently. The choice of original equipment functions is not unlevel at hychance. Make note that replacement functions meet all the same supplements to the originals.

### Thereded Fudences

Threaded fastoners secure most of the comp acests on the vehicle. Most are sightened by turning them clockwise tright hand throught. If the newtool notation of the component being tightened would homen the fintener, it may have left-found threads. If a helt-based throughed flactorers in morel, it is ported in the best.

Two dissyntants are required to match the threads. of the flantimer: the misober of threads in a given distomor and the outside diameter of the ducade.

Two systems are currently used to specify threaded fanceur discussions: the U.S. Standard system and the matric system (Figure 7). Pay porticular atomion when working with antidocided fasteners; mismorphing thread topos can damage throats

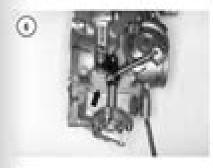


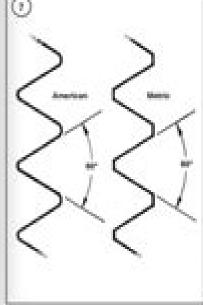


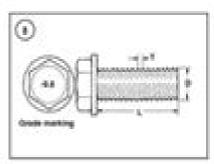












### MODEL

To receive that the factories should are not minuteled or costs devaded start all fastroors by hand. If a fantoney in hand as smart on norm, distormine the course before alphonolog with distribute.

The length G., Figure Rs. diameter (D) and distance function thread creats (pitch) (T) classify mathe services and holis. A typical bolt may be identified by the numbers, 6--1.25 + 130. This indigates the bolt has diameter of 8 mm, the distance between thread-creats in 1:25 mm and the length in 130 teen. Always measure bull length as shown in Figuse I to social purchasing replacements of the sering length.

The numbers located on the top of the fastoner (Figure 8) indicate the strength of metric screen and holts. The higher the number, the stronger the Enterior in, Utanambered Enteriors are the weakent.

Mator actows, belts and study are continued with mats to secure merticular components. To indicate the size of a not, manufacturers specify the internal discreter and the thread pitch.

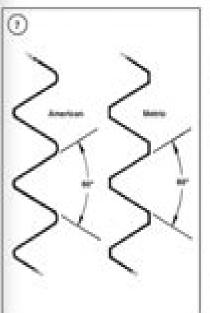
The expansionment across two flors on a put or helt indicates the wrench size.

### BEARSONS.

Do not possell destroom with a ements classification have than solved water projectionally introduction for the manufactures. Dodos so mor course equipment failure and/or distance.

### Torque Specifications

The materials used in the manufacture of the sohigh may be subjected to uneven strongs if the fac-



# **Free Harley Repair Manual**

## **A Gutmann**

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