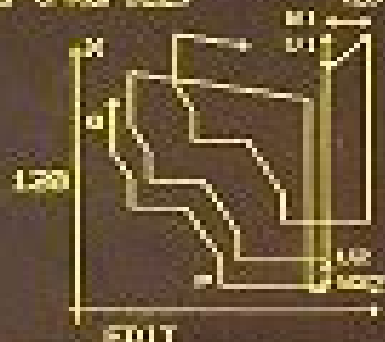


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PROGRAM
073 1 ROUGH CUTTING PROFILE

G01 G00
Z100.000
X100.000
G01 G00
P 30
L0 20.000
T P10
S



CL MENU

POS1	0.0	0.0	0.0	STOP
POS2	0.0	0.0	0.0	START
POS3	0.0	0.0	0.0	PAUSE
POS4	0.0	0.0	0.0	RESET
POS5	0.0	0.0	0.0	EXEC
POS6	0.0	0.0	0.0	EXEC
POS7	0.0	0.0	0.0	EXEC
POS8	0.0	0.0	0.0	EXEC
POS9	0.0	0.0	0.0	EXEC
POS10	0.0	0.0	0.0	EXEC

PROGRAM
PROTECT

PROGRAM SOURCE

0.00 0.00 0.00

OPERATION SELECT

0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00

EXECUTION

0.00 0.00 0.00

OPERATION

0.00 0.00 0.00 0.00 0.00 0.00

COORDINATE

0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00

AXIS CORRECTION

0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00
0.00 0.00 0.00

SPINDLE

0.00 0.00 0.00

COOLANT

0.00 0.00 0.00

SPINDLE



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