

Transaxle Overhaul

TA18 1-speed transaxle

1. Disassembly

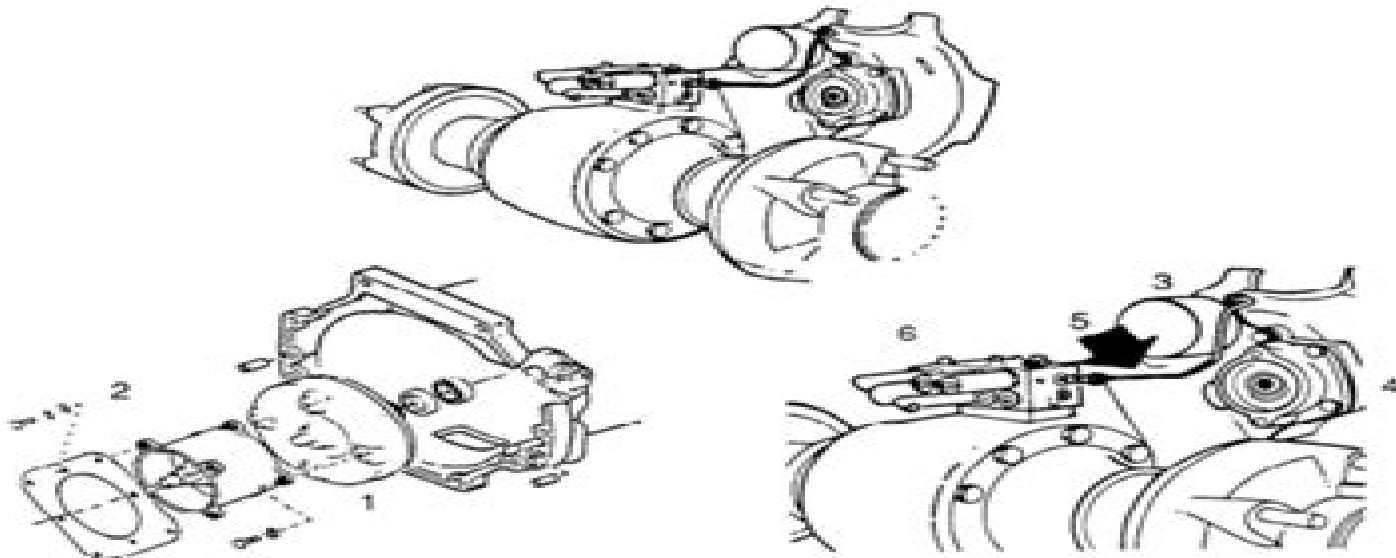
1. *Before attempting any repairs or overhaul of this assembly, please read through the entire disassembly and assembly procedures first.*

NOTICE - Cleanliness is of extreme importance in the repair and overhaul of this assembly.

2. *The exterior surface of the unit MUST be thoroughly cleaned of all dirt and foreign substances to prevent contamination of the parts during disassembly and overhaul. Perform all disassembly and assembly work in a clean area. Protect all components from dust and dirt while repairs are being made.*

3. *Keep all parts in order as disassembly progresses. Take care to properly identify each part and its order of removal. If necessary, keep notes and put markings on parts using a non-destructive marker such as a felt-tipped pen.*

A. Remove Auxiliary Subassemblies



1. Remove torque converter assembly by carefully sliding it off the turbine (clutch) shaft and stator support
2. Disassemble converter drive plate and adapter, as need.

Remove the:

3. Oil filter.
4. Charging pump.
5. Oil supply line assembly.
6. Transmission control valve assembly.

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