



**Figure 1**

*With an empty bucket, the weight of an operator may lift the front wheels in some situations. Raising the load on an up-slope brings the weight of the loader back towards the rear wheels. Raising the load fully or even having a heavy operator on the back may cause the front wheels to lift.*



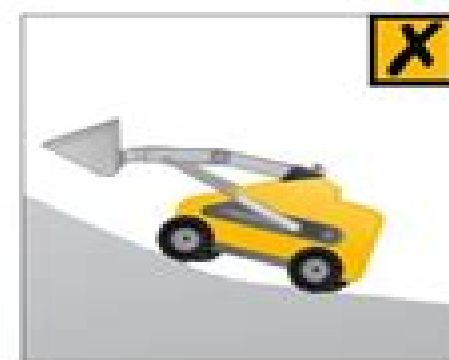
**Figure 2**

*When on a slope, a bump under the front wheels or a hole under the back wheels will increase the angle of the loader and will move the weight towards the rear. This may be sufficient to tip the loader when at this excessive angle.*



**Figure 3**

*Movement across slopes increases the chances of tipping sideways. The angle of a slope may be difficult to find out unless it is measured.*



**Figure 4**

*When moving from a shallow slope to a steeper one, the operator may underestimate the final angle.*



**Figure 5**

*When moving onto a slope from flat ground, the operator will have to lift the bucket so that it doesn't dig in. The minimum amount the bucket needs to be lifted will be difficult to determine and may be more than the safe maximum allowed when all wheels are on the slope.*



**Figure 6**

*Operating wheel controls suddenly may cause the loader to buck even if on flat ground. On sloping ground, this sudden lifting of one end of the plant may be enough to cause overturning.*



**Figure 7**

*Sudden movement of the control of one side will turn the loader fast and throw the operator sideways. If the control of one side is suddenly released whilst the other side is still held, the wheels on the released side will stop suddenly and the person can be thrown towards the moving side.*



**Figure 8**

*Sudden stopping of upward bucket movement can make the loader buck, and on a slope this movement can be enough to overturn the loader.*

# Front End Loader Safety Manual

**Yan Bai**



## **Front End Loader Safety Manual:**

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## **Front End Loader Safety Manual** Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has are more apparent than ever. Its ability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Front End Loader Safety Manual**," compiled by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve to the book is central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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