

# Dodge Intrepid 1993-1997 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

(8) Remove crankshaft sprocket 2 revolutions and mark the timing marks on the camshaft and crank shaft. The marks should line up within their respective locations (Fig. 65). If marks do not line up repeat procedure.

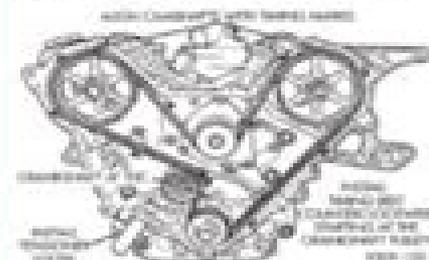


Fig. 65 Timing Belt Installation

## OIL PAN

The straddle tray and oil pan gaskets are integral. The oil pan rubber gaskets are bonded to both sides of the straddle tray. This assembly is inseparable and is to not be damaged upon removal.

**CAUTION:** Fuel and oil must be carefully removed if gasket is to be used again.

## REMOVAL

- (1) Disconnect negative battery cable, remove engine oil dipstick.
- (2) Remove oil filter. Drain engine oil.
- (3) Disconnect the timing belt and move to rear of vehicle to gain access to oil pan.
- (4) Remove transmission support brackets on suspension arms.
- (5) Remove oil pan bolts and remove oil pan.
- (6) Remove oil pick up tube from oil pan.

## Fig. 70

(7) Remove the straddle tray and oil pan assembly (Fig. 70).

**NOTE:** The straddle tray and oil pan assembly are integral (Fig. 70). The oil pan gaskets are bonded to both sides of the straddle tray. This assembly is inseparable and is to not be damaged upon removal.

## INSTALLATION

- (1) Apply a 1/8 inch coat of Mopar Silicone Rubber Adhesive Sealant or equivalent, to the parting line of

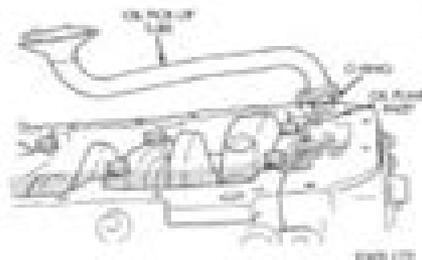


Fig. 71 Oil Pump Pick-up Tube Service



Fig. 72 Oil Pan Sealing



Fig. 73 Intake and Exhaust Valves

## DISASSEMBLY AND ASSEMBLY (Continued)



Fig. 74 Hydraulic Roller Tappet Assembly



Fig. 75 Valve and Valve Guide

- (1) Clean all tappet parts in a solvent that will remove all varnish and carbon.
- (2) Replace tappets that are worn for further use only with new assemblies.
- (3) If plunger shows signs of scoring or wear, valve in guide or valve seat or end of plunger indicates any condition that would prevent valve from seating, install a new tappet assembly.
- (4) Assemble tappets (Fig. 74).

## CLEANING AND INSPECTION

### CYLINDER HEAD

- (1) Before cleaning, check for bolt damage and cracks.
- (2) Clean cylinder head and all passages.
- (3) Check cylinder head for flares (Fig. 76).
- (4) Inspect all surfaces with a straightedge if there is any reason to suspect leakage. If not of flares exceeds 0.015 mm (0.00075 in.), trace the open length to before in any direction, unless cylinder head or lightly machine the flared surface. As an example, if a 17 inch open to 61 mm (2.4 in.) out of flares, allowable is 12 x 0.015 mm (0.00075 in.) equals 20 mm (0.787 in.). This amount of war of flares is acceptable.



Fig. 76 Intake and Exhaust Valves

**CAUTION:** Valve stems are chrome plated and should not be polished (Fig. 75).

(5) Remove carbon and varnish deposits from inside of valve guides with a suitable guide cleaner.

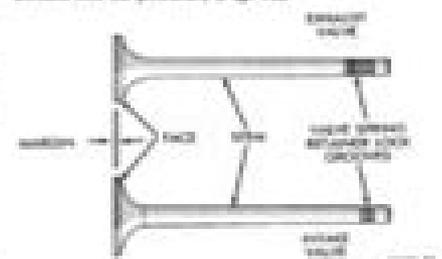


Fig. 77 Valve and Valve Guide

(6) Inspect valve stem guide clearance as follows:

- (1) Measure valve stem guide clearance as follows:
- (2) Insert valve stem cylinder head as it is 14 mm (0.551 inch) off the valve seat. A small piece of lead may be used to hold valve in place.

# Dodge Intrepid 1st Generation Service Repair Manual

**Mike Stubblefield, John Harold Haynes**

A red circular graphic with a gradient, appearing as a partial circle on the right side of the page, overlapping the grey bar.

## **Dodge Intrepid 1st Generation Service Repair Manual:**

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