

CAMSHAFT

The camshaft is a one-piece forging with oil pump drive gears integral with the shaft, and unless damaged due to lack of lubrication or dirt in the oil will seldom if ever, require any attention.

The camshaft rides on babbitt lined bushings pressed into the crankcase.

Camshaft Journal Size—Front 1.8090-1.8095, Intermediate 1.7462-1.7467, Rear 1.2475-1.2482.

Bearing clearance limits are .0015-.0025 for all journals.

Should it ever be necessary to replace a camshaft bushing the complete set should be changed, and they must be line reamed with a special reamer made for the purpose.

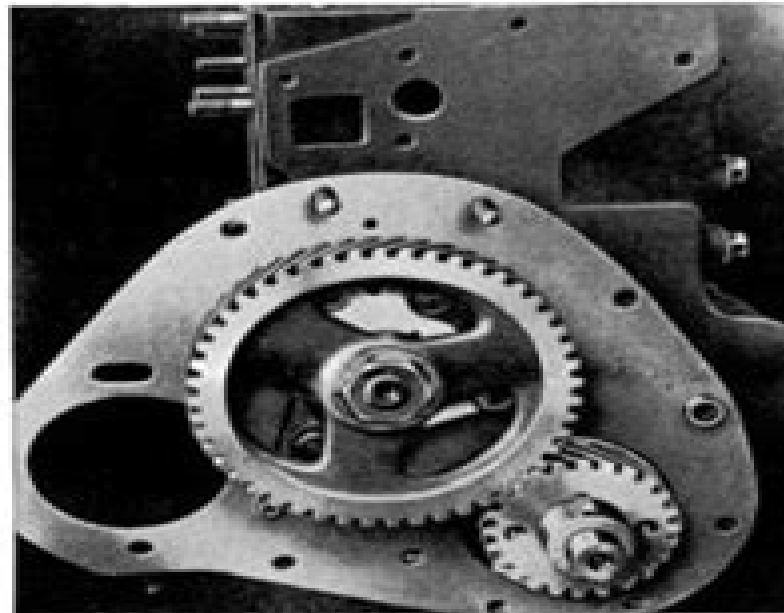


Fig. 2

Camshaft Gear and Crankshaft Gear

With No. 1 Cylinder ready to fire at top dead center gears should mesh with marks as shown

Continental Y112 Engine Manual

**Continental Motors Corporation.
Aircraft Engine Division**

A red, curved, semi-transparent graphic element that resembles a stylized 'C' or a portion of a circle, positioned to the right of the text box.

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Technical Manual United States. War Department,1945 **Field Manuals** United States. War Department,1948

Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders United States. Department of the Army,1954 **Direct Support and General Support Maintenance Manual for Truck, Lift, Fork, Gasoline Engine Driven, Solid Rubber Tires, 127 Inch Lift, 2000 Pound Capacity (Army Model MHE 229) (Clark Equipment Model 2329397), NSN 3930-00-315-9699** ,1991

Motor's Truck Repair Manual ,1953 *Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679).* ,1989 *Quartermaster Materials Handling Equipment* ,1945 Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). ,1989 **Diesel and Gas Turbine Catalog** ,1963 *List and Index of Department of the Army*

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