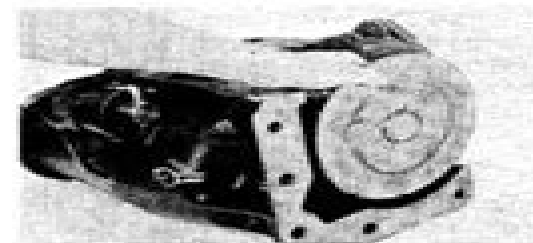


DRIVE UNIT DISASSEMBLY

- 1 Be sure all fluid is drained from each drive unit before starting disassembly.
- 2 Remove the inspection cover and gasket from top of unit.
- 3 Remove the brake disc by sliding it off the intermediate (ring gear) shaft spline.



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① INTERMEDIATE (RING GEAR) SHAFT DISASSEMBLY

- 1 Loosen and remove the ring gear bearing housing mounting combination of bolts, nuts and lockwashers. Then, remove the housing assembly from the drive unit main housing.

Bolt Torque: [54-62 N.m] 40-46 lbf.ft.

(Typical procedure shown, with similar-model one-piece ring gear housing)
Refer to Figure 26649, Page 4.

- 2 Remove the ring gear bearing housing (ring gear position) shims.



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