

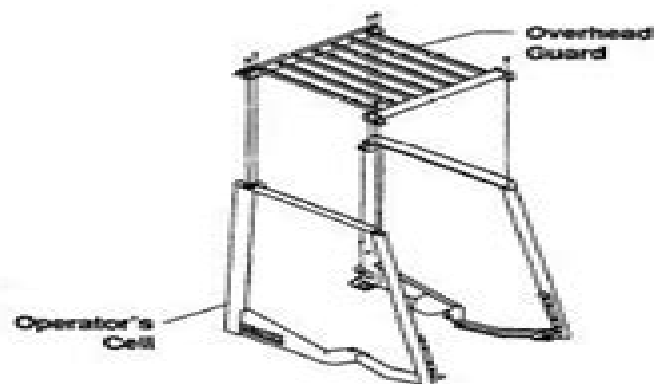
**Engine Removal****CAUTION**

**SAFE PARKING.** Before working on truck:

1. Park truck on a hard, level, and solid surface, such as a concrete floor with no gaps or breaks.
2. Put upright in vertical position and fully lower the forks or attachment.
3. Put all controls in neutral. Turn key switch OFF and remove key.
4. Apply the parking brake and block the wheels.

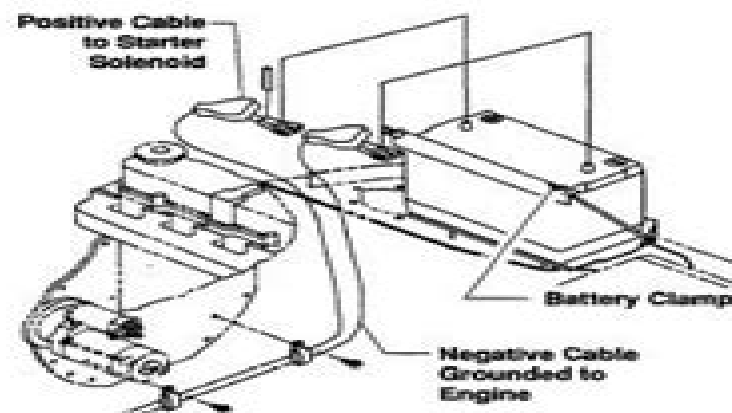
To remove the engine:

1. Tilt the steering column fully forward.
2. Raise the seat deck.
3. Lift out the operator's compartment floor plate and remove the seat deck as explained in Group 38.
4. Remove the overhead guard from the operator's cell.

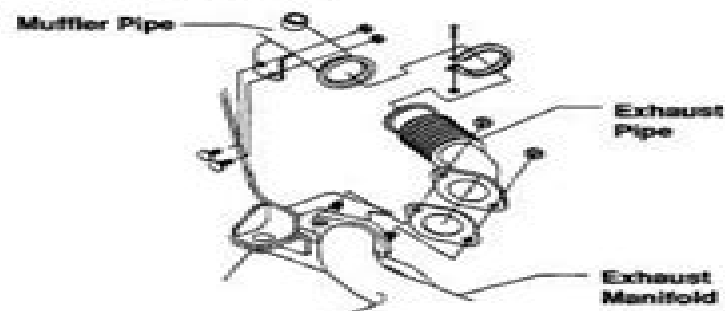
**NOTE**

Remove the overhead guard only if an overhead hoist is used to lift the engine out. If an engine hoist or another fork lift truck will be used to lift out the engine, removal of the overhead guard is not necessary.

5. Disconnect the battery and remove it from the engine compartment. Disconnect negative cable first.



6. Disconnect and remove the air cleaner and hoses as described in Group 03, "Air Induction System."
7. Disconnect and remove the exhaust pipe between the engine exhaust manifold and the muffler pipe. See Group 03, Section 4.



8. Label and disconnect all wiring from the engine to components that will remain in the truck frame. See Group 1-4 for wiring configurations.

# Clark Cgc 25 Parts And Repair Manual

**National Automotive Parts Association  
(U.S.)**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the text in the light blue bar.

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