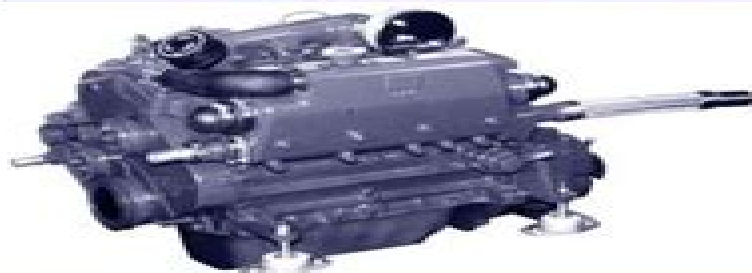


## Ford FSD 2.5 litre 4 cylinder marine diesel



**FSD LP - 51HP at 2500 RPM**  
**FSD MP - 61HP at 3000 RPM**  
**FSD - 75HP at 4000 RPM**

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Engine specifications may vary as improvements are introduced. Specifications are subject to change without notice and are not for engineering purposes. See the Lancing Marine Boatbuilder's Guide for Complete Installation Kit. Lancing Marine reserve the right to alter specifications without notice.

### Design Features

#### Engine

Well proven, normally aspirated. Suitable for shaft, sterndrive or jet-pump installations. Genset and power pack versions also available.

#### Fuel system

Direct injection for good starting, with pre-set minimum and maximum speed control. Electronic speed control available.

#### Low fuel consumption

Precise fuel management system includes an automatic timing advance and torque control unit, to control maximum fuel delivery throughout the speed range.

#### Reliability

Meets high reliability and durability demands. Cast iron cylinder head with optimised gas flow.

#### Serviceability

Low maintenance requirements. 4 rib Poly-Vee belt for low slippage. Easy access to all serviceable components.

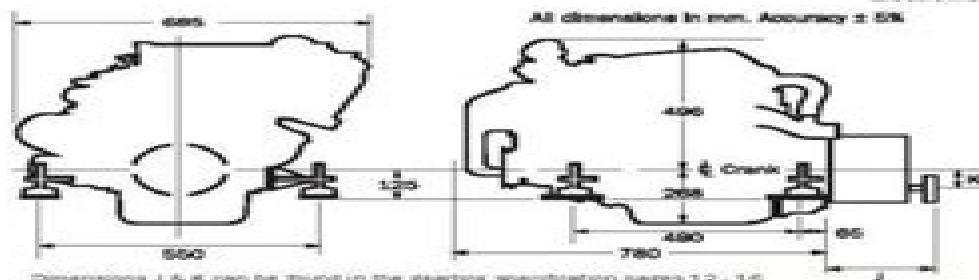
### Variation to standard specification (see page 1) and extra optional items for this engine type

#### Additional standard items

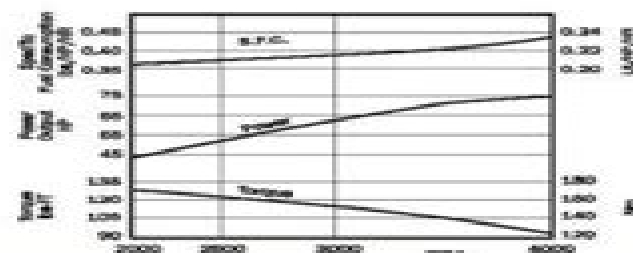
Electric run/stop control  
 Single-groove power take-off (pulley)  
 Water-in-fuel sensor

#### Optional items

Keel cooling and dry exhaust in lieu of heat exchanger system  
 High-rise exhaust  
 "Dieselbus" package for stern drive use  
 Electronic speed control



Dimensions J & K can be found in the gearbox specification pages 12 & 15



### Detailed specification

Engine model	FSDLP	FSDMP	FSD
Power Maximum kW	51	61	75
RPM Maximum	2500	3000	4000
Torque Maximum Nm	120		
Cubic capacity, litres	2.5		
Bore, mm	83.7		
Stroke, mm	90.5		
Aspiration	Natural		
Engine rotation	Anti-clockwise viewed from rear		
Compression ratio	18.5:1		
Electrics 12v earth return Ah, Amps	55		
optional 12v earth return, Amps	500		
Minimum battery size	13000 Ah 5.2 vdc		
Minimum starter cable, length-size	0.5M - 4000v/1.2M - 7000v		
Engine operating angles			
Engine front down (degrees)	5		
Sideways (degrees)	15		
Engine front up (degrees)	15		

Engine model	FSDLP	FSDMP	FSD
Max Fuel Consumption, lit/hour	11	13	18
Fuel feed diameter, ins (mm)		1/2 (12)	
Fuel return diameter, ins		1/2 (12)	
Exhaust diameter, ins (mm)		2 (51)	
Water intake diameter, mm		28	
Coolant capacity, lit		1.3	
Oil capacity, lit		7.5	
Weight, Engine, kg		263	
Guide to shrouder			
Max. Prop. dia. for gear ratio 1.5:1 ins	17"	15"	13"
Min. Shaft Dia. St. St. ins (mm)	1 1/8 (28)	1 (25)	1 (25)
Speed range for this ratio (knots)	5.0-20	5.5-22	5.5-25
Max. Prop. dia. for gear ratio 2:1	25"	19"	16"
Min. Shaft Dia. St. St. ins (mm)	1 1/2 (32)	1 1/4 (32)	1 1/4 (32)
Speed range for this ratio (knots)	6-14	7-16	8-20
Max. Prop. dia. for gear ratio 3:1	26"	20"	20"
Min. Shaft Dia. St. St. ins (mm)	1 1/2 (38)	1 1/2 (38)	1 1/2 (38)
Speed range for this ratio (knots)	4-9	5-10	5-15

# Ford Fsd 425 Manual

**A. E. HOPSON**



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