

COURT Chearance is Tight, be very careful not to dismage components.

3. Lift engine abouty and remove it from vehicle on the LH side.

Engine Installation

The installation is the reverse of the remover procedure. However, pay attention to the following. NOTE: Prior to extelling engine, inspect condition of engine mounts.

NOTE: Unless link rod dimensions were changed, or link rod represed, no empire alignment in recessery. Otherwise proceed with empire alignment, flather to \$NOTIFE ALGORISTS in this subsection.

mend all mounting boths and mounting ruts.

Torque bols to specifications.

install all other removed parts.

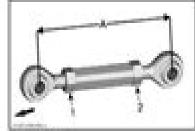
Complete final assembly. Fuller to FINAL ASSEM-BLY in this bulbanction.

Engine Alignment

1. Pre-aduat hert line rod as ituationet.

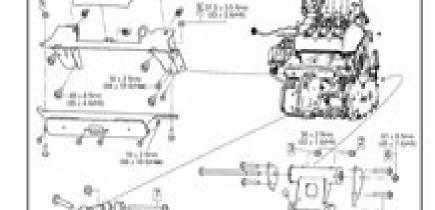


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PROME LINE BOOK

- Life Street
- A. TOTAL SECTION AND INCOME.
- 2. Tighten festenaris as per serjuence in illustra-



NOTE: Depending on appraisin performed, additional features may require lightening. These featurers

2012

do not affect engine algorisms and should be highlanted after illustrated sequence.

Jacob Activity Florigand Blocket

Final Assembly

Make sure of drain plugs are remetalled and light: fill cooling system. Bellet to COOLAG \$1555M subsection.

12m

Osed of level. Refer to EURHICATION SYSTEM authorition.

Reconnect bettery.

A WARRING

Connect RED (~) cable then SLACK (-) cable. Always connect RED (~) cable in first.

Shart engine and let it reach its operating temperature.

Stop engine and check coolent and all levels. Re-50 as necessary.

Align and educat terraion of drive Selt. Refer to DRAE BILL AND REAR RIVER; subsection.

Test drive vehicle to confirm proper operation.

ENGINE MOUNTS

Engine Mounts Removal

Front Rubber Mount

Rafer to BCOT subsection to remove the following series:

ALC: CAMPA

- Both Horses
- Both revisible side panels:
- Buth top look panels:
- Buth his panels
- Birth bottom side penels lines and fronti-
- Front storage compartment
- Grown blow
- · Accusto panels.

Remova horn year.

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