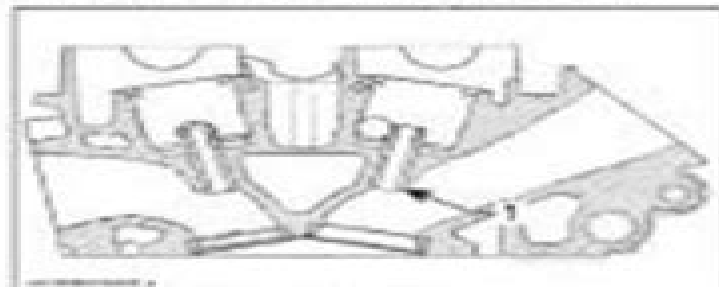


Section 02 ENGINE

Subsection 07 (CYLINDER HEAD/CYLINDER)

Clean the valve guide bore before re-installing the valve guide into cylinder head.

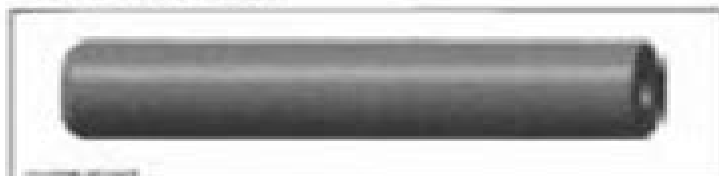
NOTE: Intake and exhaust valve guides are different. Intake valve guide has a longer chamfer.



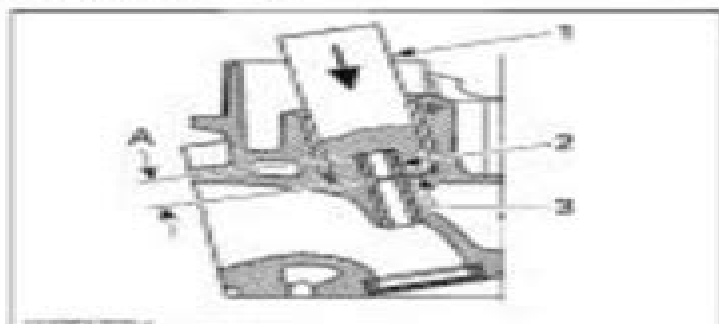
1 Longer chamfer on intake valve guide

Apply Molykote Q-n (P/N 420 297 433) on valve guide and in valve guide bore, prior to install it into the cylinder head.

Use the valve guide installer (P/N 529 036 075) to install valve guide.



Push valve guide in the cold cylinder head as per following illustration.

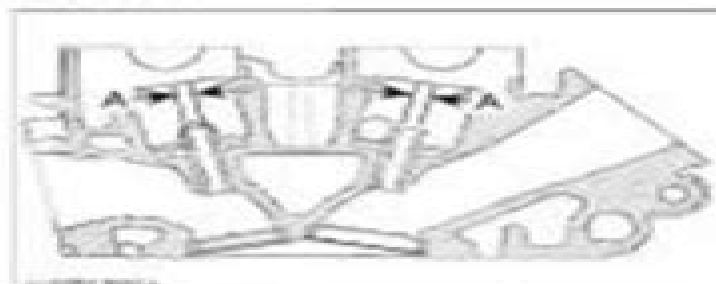


- 1 Valve guide installer
- 2 Valve guide
- 3 Thrust surface of cylinder head
- A Measurement point about surface to valve guide gap

VALVE GUIDE MEASUREMENT A

| MINIMUM NEW | 13.10 mm (5157 in) |
|-------------|--------------------|
| MAXIMUM NEW | 13.50 mm (5315 in) |

Valve has guide to be adjusted in diameter by using a reamer.



A Valve guide diameter

VALVE GUIDE DIAMETER (INTAKE/EXHAUST)

| NEW | 6.000 to 6.018 mm (.2365 to .2369 in) |
|-----|--|
|-----|--|

NOTE: Ensure to turn reamer in the right direction. Use cutting oil and clean often reamer/valve guide from metal shavings.

CYLINDER

Cylinder Removal

For cylinder removal refer to *CYLINDER HEAD REMOVAL* in this section.

Cylinder Inspection

Cylinder

Check cylinder for cracks, scoring and wear ridges on the top and bottom of the cylinder.

Piston/Cylinder Clearance

Check piston/cylinder clearance, refer to *PISTON* below in this section.

Chain tensioner hole

Ensure that chain tensioner and hole in the cylinder are in perfect condition.

Cylinder Installation

For cylinder installation refer to *CYLINDER HEAD INSTALLATION* in this section.

Can Am Spyder Repair Manual

SJ Ball



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