

**Friction of Water New Steel Pipe (Continued)**  
**(Based on Darcy's Formula)**  
**1 Inch**

Flow U S gal per min	Standard wt steel—sch 40			Extra strong steel—sch 80			Schedule 160 steel		
	1.049" inside dia			.957" inside dia			.815" inside dia		
	Velocity ft per sec	Velocity head ft	Head loss ft per 100 ft	Velocity ft per sec	Velocity head ft	Head loss ft per 100 ft	Velocity ft per sec	Velocity head ft	Head loss ft per 100 ft
2	0.74	.009	.385	.89	.01	.599	1.23	.023	1.26
3	1.11	.019	.787	1.34	.03	1.19	1.85	.053	2.60
4	1.48	.034	1.270	1.79	.05	1.99	2.46	.094	4.40
5	1.86	.054	1.90	2.23	.08	2.99	3.08	.147	6.63
6	2.23	.077	2.65	2.68	.11	4.17	3.69	.211	9.30
8	2.97	.137	4.50	3.57	.20	7.11	4.92	.376	15.9
10	3.71	.214	6.81	4.46	.31	10.8	6.15	.587	24.3
12	4.45	.308	9.58	5.36	.45	15.2	7.38	.845	34.4
14	5.20	.420	12.8	6.25	.61	20.4	8.61	1.15	46.2
16	5.94	.548	16.5	7.14	.79	26.3	9.84	1.50	59.7
18	6.68	.694	20.6	8.03	1.00	32.9	11.07	1.90	74.9
20	7.42	.857	25.2	8.92	1.24	40.3	12.30	2.35	91.8
22	8.17	1.036	30.3	9.82	1.50	48.4	13.53	2.84	110
24	8.91	1.23	35.8	10.7	1.8	57.2	14.76	3.38	131
26	9.65	1.45	41.7	11.6	2.1	66.8	15.99	3.97	153
28	10.39	1.68	48.1	12.5	2.4	77.1			
30	11.1	1.93	55.0	13.4	2.8	88.2			
35	13.0	2.62	74.1	15.6	3.8	119			
40	14.8	3.43	96.1	17.9	5.0	154			
45	16.7	4.33	121	20.1	6.3	194			

# Cameron Piping Manual Calculation

**Harry E. Bovay**



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