

USER SAFE MAINTENANCE PRACTICES

The following instructions have been prepared from current industry and government safety standards applicable to industrial truck operations and maintenance. These recommended procedures specify conditions, methods, and accepted practices that aid in the safe maintenance of industrial trucks. They are listed here for the reference and safety of all workers during maintenance operations. Carefully read and understand these instructions and the specific maintenance procedures before attempting to do any repair work. When in doubt of any maintenance procedure, please contact your local CLARK dealer.

1. Powered industrial trucks can become hazardous if maintenance is neglected. Therefore, suitable maintenance facilities, trained personnel, and procedures must be provided.
2. Maintenance and inspection of all powered industrial trucks shall be done in conformance with the manufacturer's recommendations.
3. A scheduled planned maintenance, lubrication, and inspection program shall be followed.
4. Only trained and authorized personnel shall be permitted to maintain, repair, adjust, and inspect industrial trucks, and in accordance with the manufacturer's specifications.
5. Properly ventilate work area, vent exhaust fumes, and keep shop clean and floor dry.
6. Avoid fire hazards and have fire protection equipment present in the work area. Do not use an open flame to check for level, or leakage of fuel, electrolyte, or coolant. Do not use open pans of fuel or flammable cleaning fluids for cleaning parts.
7. Before Starting Work On Truck:
 - a) Raise drive wheels off of floor or disconnect power source and use blocks or other positive truck-positioning devices.
 - b) Put blocks under the load engaging means, innermast(s), or chassis before working on them.
 - c) Disconnect battery before working on the electrical system.
8. Operation of the truck to check performance must be conducted in an authorized, safe, clear area.

9. Before Starting To Drive Truck:

- a) Be in operating position.
- b) Disengage clutch on manual transmissions, or apply brake on trucks with powershift transmission and electric trucks.
- c) Put directional control in neutral.
- d) Start engine or turn on power.
- e) Check functioning of lift and tilt systems, directional and speed controls, steering, brakes, warning devices, and any load handling attachments.

10. Before Leaving The Truck:

- a) Stop truck.
- b) Put directional control in neutral.
- c) Apply the parking brake.
- d) Stop the engine or turn off power.
- e) Turn off the control or ignition circuit.
- f) Put blocks at the wheels, if truck is on an incline.

11. Brakes, steering mechanisms, control mechanisms, warning devices, lights, guards and safety devices, and frame members must be carefully and regularly inspected and maintained in a safe operating condition.

12. Special trucks or devices designed and approved for hazardous area operation must receive special attention to ensure that maintenance preserves the original, approved safe operating features.

13. The truck manufacturer's capacity, operation and maintenance instruction plates, tags, or decals must be maintained in legible condition.

14. Batteries, motors, controllers, limit switches, protective devices, electrical conductors and connections must be inspected and maintained in conformance with good practice. Special attention must be paid to the condition of electrical insulation.

15. To avoid injury to personnel or damage to the equipment, consult the manufacturer's procedures in replacing contacts on any battery connection.

16. Industrial trucks must be kept in a clean condition to minimize fire hazards and help in the

Clark Op15 Service Repair Workshop Manual

Chris Randall



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Table of Contents Clark Op15 Service Repair Workshop Manual

1. Understanding the eBook Clark Op15 Service Repair Workshop Manual
 - The Rise of Digital Reading Clark Op15 Service Repair Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Clark Op15 Service Repair Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Clark Op15 Service Repair Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Clark Op15 Service Repair Workshop Manual
 - Personalized Recommendations
 - Clark Op15 Service Repair Workshop Manual User Reviews and Ratings
 - Clark Op15 Service Repair Workshop Manual and Bestseller Lists
5. Accessing Clark Op15 Service Repair Workshop Manual Free and Paid eBooks

- Clark Op15 Service Repair Workshop Manual Public Domain eBooks
- Clark Op15 Service Repair Workshop Manual eBook Subscription Services
- Clark Op15 Service Repair Workshop Manual Budget-Friendly Options
- 6. Navigating Clark Op15 Service Repair Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Clark Op15 Service Repair Workshop Manual Compatibility with Devices
 - Clark Op15 Service Repair Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Clark Op15 Service Repair Workshop Manual
 - Highlighting and Note-Taking Clark Op15 Service Repair Workshop Manual
 - Interactive Elements Clark Op15 Service Repair Workshop Manual
- 8. Staying Engaged with Clark Op15 Service Repair Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Clark Op15 Service Repair Workshop Manual
- 9. Balancing eBooks and Physical Books Clark Op15 Service Repair Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Clark Op15 Service Repair Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Clark Op15 Service Repair Workshop Manual
 - Setting Reading Goals Clark Op15 Service Repair Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Clark Op15 Service Repair Workshop Manual
 - Fact-Checking eBook Content of Clark Op15 Service Repair Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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