

Notes: One end of the casefeed tube is beveled and one end is squared off. Insert the squared end of the tube (down) into the top of the casefeed adapter.



FIG 24

6. Using A 5/32" Allen wrench, snug the machine screw against the case-feed mounting post **FIG 24** to prevent the casefeed bowl from rotating.

4. Toolhead Overview

You're now ready to install the toolhead and adjust the dies. But first, we'll give a brief overview of the location and function of each station, we'll then follow up with a detailed illustration.

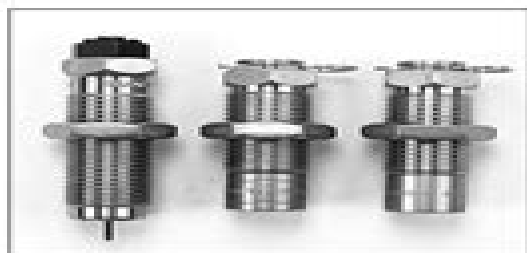


FIG 25

Station 1 - Sizing/Decapping

The stations on the toolhead are numbered 1-5. Station 1 is for the sizing/decaping die **FIG 25**. This die can be easily identified by the decapping pin sticking out the bottom as well as by its label. This die removes or "decaps" the old primer and resizes the case.

Warning: Never decap live primers! (See mandatory safety procedures.)

Station 2 - Powder Measure



FIG 26

Station 2 is for the powder die, which comes attached to the powder measure **FIG 26**. Here several operations are conducted. The case is primed, straightwalled pistol cases are belled, and powder is dropped. The purpose of the bell at the mouth of the case is simply to help align the bullet and to keep the case from shaving lead during the seating process. **Note:** Only straight-walled cases receive a bell, bottle-necked cases (rifle cartridges) are not belled.



FIG 27

Station 3 - Powder Check

Station 3 is used for the optional powder check system **FIG 27**. This system is located in a separate package and can be identified by the blue warning buzzer attached to a die. This system is designed to detect gross deviations in the powder charge, i.e. a double charge of powder or no powder at all.

Station 4 - Bullet Seating

Station 4 is for the seating die **FIG 25**. This is where the bullet is pushed into the case.

Station 5 - Crimp

Station 5 is for the crimp die **FIG 25**. This die not only removes the bell created at Station 2, but rolls the mouth of the case inward to insure proper feeding and to secure the bullet.

LUBRICATING BRASS

To lubricate brass, use "Dillon-Case Lubricant" (item# 13733).

Pistol - If you're using a carbide sizing die, you will not need to lubricate your cases (before sizing) when loading straight-walled cases. If you're not using a carbide sizing die, you must lube the brass before sizing. We do, however, recommend lubricating all brass.

Rifle - Lubricate **all** bottle-necked cases, even if you're using a carbide sizing die.

To lubricate your cases, start by ensuring that they are clean. Place your clean brass in a shallow box so the cases are lying on their side. Pump a couple of sprays of Dillon-Case Lubricant over the cases. Shake the box so the cases will tumble and roll. Repeat this process again making sure that the lubricant is well distributed over the cases.

Notes: When loading rifle cartridges, if your sizing die doesn't have a carbide case mouth expander, you may want to allow a little bit of lube to get inside the case mouth.

Notes: When loading bottle-necked cartridges, if you get an excessive amount of lube on the shoulder of the case, it will leave oil dents. Regardless of whether you're lubricating pistol or rifle cases - do not drench the cases in lubricant. A light film of lubricant is sufficient.

Toolhead Head Setup:

Pistol - go to page 12

Rifle - go to page 20

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Reloading Richard M. Beloin MD,2017-10-20 This publication is an informative guide book on reloading to include equipment and accessories used as tools of the trade It also includes my extensive experiences as a reloader of approximately three hundred thousand rounds during the past thirty five years The book covers fourteen chapters with a major emphasis on Dillon reloading equipment and its many accessories It does include discussions on other products from major manufacturers Other chapters mention such subjects as reloading dies primers new pistol powders reloading the 9mm plated coated moly bullets special topics FAQs and the Ruger American Pistol reviews with my experience loading for this firearm This book is not an A to Z manual on how to begin reloading It is a highly referenced publication that is written for all working reloaders who want to learn more usable info and wish to develop a lifelong hobbypractical volume reloading *Pennsylvania Game News* ,1996 **Handguns 2003** Ken Ramage,2002 The latest edition of the top selling handguns annual features new reports on handguns for field and personal protection use The catalog section is fully updated and expanded with new feature articles providing the latest on trends gun tests self defense and handgun hunting *Gun Digest* Ken Warner,1994 Spine title 1995 Gun digest *American Guardian* ,1997 **Popular Photography** ,1990-05 *RIB* ,1994 *Paperbound Books in Print* ,1992 **Guide to Reprints, 2003** K G Saur Books,2002-10 *Books in Print Supplement* ,1982 **The Catholic Encyclopedia** ,1914 **Forthcoming Books** Rose Arny,1987 **British Books in Print** ,1968 *Science Citation Index* ,1995 Vols for 1964 have guides and journal lists **Who's Who in Finance and Business** Marquis Who's Who, LLC,National Register Publishing,2005-12 *Honda XL/XR600R & XR650L/R* Editors of Haynes Manuals,2020-11-17 Models covered XL600R 1983 through 1987 XR600R 1985 through 2000 XR650L 1993 through 2014 XR650R 2000 through 2007 2020 Lexus ES Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming,2020-06-08 2023 GMC Yukon Denali Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book Helming,2023-01-05 **The Red Baron's Ultimate Ducati Desmo Manual** Eduardo Cabrera Choclán,2019 The secrets of Ducati L twins with belt driven cams finally explained in a single DIY mechanic friendly manual This book is the incredibly comprehensive practical manual you have been waiting for **Honda CX/GL 500 & 650 V-Twins Owners Workshop Manual** Jeremy Churchill,1987

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