#### CONSTANT SPEED HEAD UNLOADER FOR AIR COMPRESSOR MODEL R70A

NOTE: This is optional equipment and may not be included on your unit. It is recommended constant speed unloading be used if motor starts exceed 6 starts/hour.

The purpose of constant speed unloading is to provide a means of stopping or starting the compression of air by the compressor without stopping or starting the electric motor or gasoline engine after each cycle.

The parts called out below replace or are substituted for those parts found in the regular parts list of the Owner's Manual for this compressor.

# C437-A (Ref. Drawing) 3/16" WHEN PISTON IS UP C429-A (Ref. Drawing).

REPAIR PARTS LIST FOR CONSTANT SPEED HEAD UNLOADER

NO.	DESCRIPTION	QTY	PART NO.
4	LP Intake Manifold (Replaces P09711D)	The second	P097120
- 4	HP Intake Manifold (Replaces M1431)	2	M1426
2	Cylinder	4	P02306B
75	Piston		P02287A
- 46	O-Ring	4	P02547A
- 6	Piston Rod - LP	2	M1448
	Piston Rod - HP	2	M11452
-6	Claw - LP	2 2 2	M1815
	Claw - HIP	2	M1447
7	Spring - LP	2	M1449
100	Spring - HP	2	M1460
	Nut, Hex	8	M926A
9	Lock Washer	12	MOTOA
10	Gasket - HP Only	2	P0746A
110	Actuating Tube Manifold Tube		M1509 M1510
13	Manifold Tube	3.2	M1510
14	Intermediate Tube	1 2	M1512
145	Compression Fitting 1/4"x1/6" NPTx90 "		M2866
16	Compression Tee 1/6"x1/4"x1/8" NPT	2 3	M2879
17	Pilot Valve	1 3	M2853
71.0	Straight Compression Fitting 1/4"x1/6" NPT	1 24	MORRO
100	Mounting Bracket	2.4	Medical
20	Cao Screw	5.4	M3465
1000	LP HU Manifold Assembly (items 1-9)	2	Z1587
-	HP HU Manifold Assembly (items 1-10)	2	Z1588
4	Needle Valve. (Dual Control) (Not Shown)	100	M547
	Constant Speed Head Unloader Kit (includes all of the above)	1	HUK504

WHEN INSTALLING HEAD UNLOADER MANIFOLD ASSEMBLY, BE CERTAIN THAT THE ACTUATING CLAW (#6) PROTRUDES 3/16" BELOW THE BOTTOM OF THE (#6) PROTRUDES 3/16" BELOW THE BOTTOM OF THE MANIFOLD (#1) AS SHOWN. CLAW MUST BE POSITIONED SO THAT IT WILL ENTER TWO SLOTS IN THE COMPRESSOR VALVE. FAILURE TO FOLLOW THIS PROCEDURE WILL RESULT IN AN INOPERATIVE HEAD UNLOADER.

#### TYPICAL MANIFOLD ASSEMBLY

# **Champion R70a Manual**

**Chamberlain Industries Pty. Ltd** 

# **Champion R70a Manual:**

Chamberlain Service Manual for Champion Industrial Mark 3,1969

Chamberlain Industries Pty. Ltd,1969

Chamberlain Service Manual for Champion (all Models), Crusader, Canelander

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