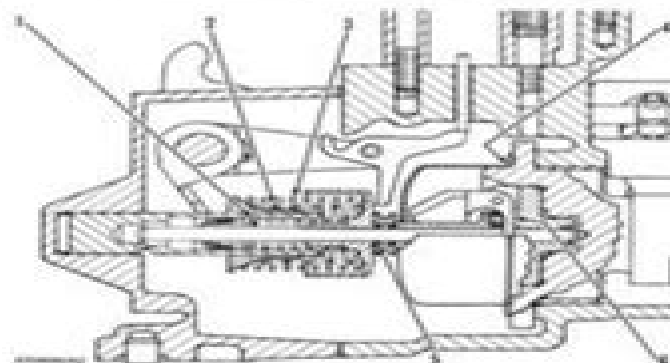


## GOVERNOR

GOVERNOR SPRING CHART			
Spring Part No.	(1) 6N2517	(2) 4N5863	(3) 9L6508
Color Code (Stripes)	none	one pink	one yellow
Put a force on spring of	2.0 lb. (8.9 N)	1.0 lb. (4.5 N)	5.0 lb. (22.0 N)
Then add more force to make spring shorter by	.300 in. (7.62 mm)	.300 in. (7.62 mm)	.300 in. (7.62 mm)
Total test force	5.50 ± .15 lb. (24.45 ± 0.68 N)	4.50 ± .12 lb. (20.00 ± 0.53 N)	19.70 ± .52 lb. (87.60 ± 2.30 N)
Free length after test	1.130 in. (28.65 mm)	1.690 ± .020 in. (42.93 ± 0.51 mm)	1.740 ± .020 in. (44.20 ± 0.51 mm)
Outside diameter	.584 in. (14.82 mm)	1.144 in. (29.06 mm)	1.518 in. (38.56 mm)

NOTE: Any adjustment to the governor must be made only by a person approved by Caterpillar or a Caterpillar Dealer.

- (4) "Stake" locate a mark with a punch at two places 180° apart.
- (5) 4N527 Spring for over fueling:
- Length under test force ..... .343 in. (8.71 mm)
- Test force: ..... .191 ± .015 lb. (0.85 ± 0.06 N)
- Free length after test ..... .720 in. (18.29 mm)
- Outside diameter ..... .360 in. (9.14 mm)
- (6) Torque for bolts that hold governor weight carrier to camshaft ..... 10 ± 2 lb. ft. (14 ± 2 N-m)



### INJECTION NOZZLE (9L6999)

Bench test nozzles using SAE J967b oil or Kent Moore J23500-585 or Shell 66601 calibration oil with the oil at a

temperature of ..... 65° to 70° F (18° to 20° C)

Nozzle setting pressures (valve lift adjustment screw turned 3/8 ± 1/8 turn from closed position):

New nozzle ..... 2750 to 2900 psi (18.945 to 19.980 MPa)

Used nozzle ..... 2400 to 2900 psi (16.545 to 19.980 MPa)

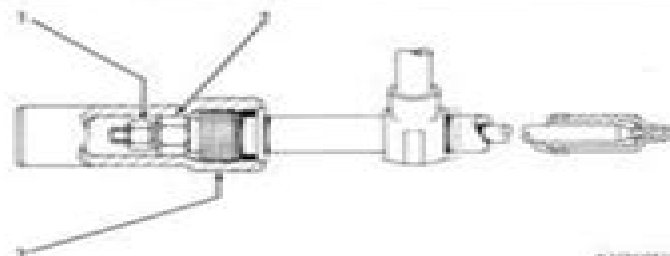
Used, adjusted nozzle ..... 2700 to 2900 psi (18.600 to 19.980 MPa)

Return oil leakage test

pressure ..... 1400 to 1600 psi (96.30 to 11.045 MPa)

Leakage in 15 seconds ..... 1 to 50 drops

Maximum tip leakage is 3 drops in 15 seconds with pressure 250 to 300 psi (1.720 to 20.68 kPa) less than opening pressure.



- (1) Torque for valve lift locknut ..... 25 to 45 lb. in. (3.0 to 5.1 N-m)
- (2) Torque for pressure screw locknut ..... 70 to 80 lb. in. (8.0 to 9.1 N-m)
- (3) Torque for cup ..... 110 to 120 lb. in. (12.4 to 13.6 N-m)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

# Caterpillar 3208 Engine Service Manual

**Minjie Lin**



## **Caterpillar 3208 Engine Service Manual:**

**Caterpillar 3208 Diesel Truck Engine Service Manual** ,1977      Chilton's Diesel Engine Service Manual, 1984 John H. Weise,1984      **Operator's, Organizational, and Direct Support Maintenance Manual (including Repair Parts and Special Tools List)** ,1991      ,      **Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions) for Compactor, High Speed, Tamping Self-propelled (CCE) BOMAG Model K300 NSN 3895-01-024-4064** ,1982      Motorboating - ND ,1983-07      **Publications Stocked by the Marine Corps (indexed by Distribution).** ,1985      MotorBoating ,2002-01      Monthly Catalogue, United States Public Documents ,1982      Monthly Catalog of United States Government Publications ,1982      MotorBoating ,2005-05      **MotorBoating** ,1981-05      *Service Manual, 3208 Diesel Truck Engine* Caterpillar Inc,1986      **Fleet Owner** ,1987      Chilton's Truck and Van Repair Manual ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans

**MotorBoating** ,1988-07      Motorboating - ND ,1982-07      *Boating* ,1983-01      **Chilton's Truck and Van Repair Manual** Chilton Automotive Books,1980      Go - Transport Times of the West ,1980

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