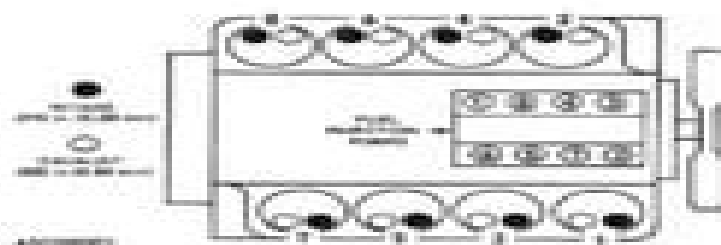


## Specifications

### Engine Design

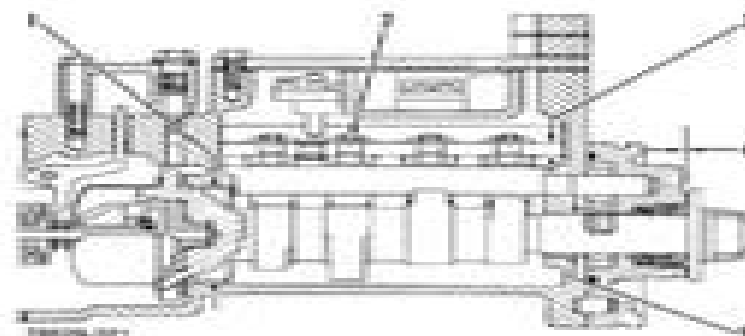


#### Cylinder, Valve and Injection Pump Location

Bore	114.3 mm (4.5 in)
Stroke	127.0 mm (5.0 in)
Number Of Cylinders	6
Cylinder Arrangement	Inline
Firing Order (Injection Sequence)	1, 2, 7, 3, 4, 5, 6, 8
Direction Of Rotation (As Seen From Flywheel End)	Counterclockwise

### Fuel Injection Pump

Firing order (Injection sequence)	1, 2, 7, 3, 4, 5, 6, 8
Injection timing BDC (before top center)	
Engines with 700000 Fuel Pump Group	8.1 in
Engines with 700000 and 700000 Fuel Pump Group	10.2 in
Engines with 700000 Fuel Pump Group	11.3 in
Engines with 700000, 700000, 700000, 700000 and 700000 Fuel Pump Group	12.5 in
All other engines	15.0 in
Torque for the nuts that hold the fuel lines (See 700000 Fuel Line Section)	40 ft. lbs (54 N.m)



- (1) Bore in the rear bearing for the camshaft (inches)  $80.320 \pm 0.013$  mm (3.1620 in  $\pm .0005$  in)  
Diameter of rear bearing surface (journal) of the camshaft (inches)  $80.340 \pm 0.013$  mm (3.1620 in  $\pm .0005$  in)  
Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (inches)  $0.015$  mm (.0006 in)
- (2) Torque for nuts that hold sleeve control shafts  $2.5$  ft. lbs (3.4 N.m)
- (3) Bore in the housing for the fuel control shaft (inches)  $8.880 \pm 0.013$  mm (.3540 in  $\pm .0005$  in)  
Diameter of sleeve control shaft (inches)  $8.900 \pm 0.008$  mm (.3500 in  $\pm .0003$  in)  
Maximum permissible clearance between the bore in the housing and the sleeve control shaft (inches)  $0.025$  mm (.0010 in)
- (4) End play for camshaft with sleeve installed (inches)  $0.001$  in  $\pm 0.001$  mm (.0001 in  $\pm .0001$  in)

**NOTE:** When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.

- (5) Bore in the front bearing for the camshaft (inches)  $80.410 \pm 0.013$  mm (3.1650 in  $\pm .0005$  in)  
Diameter of front bearing surface (journal) of the camshaft (inches)  $80.430 \pm 0.013$  mm (3.1650 in  $\pm .0005$  in)  
Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (inches)  $0.015$  mm (.0006 in)

# Cat 3208 Diesel Engine Manual

**Rachel Sandford**



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