- Remove the thrust washers, large gear and inner bearing race from the clutch pack.
 - a. Early model gear.



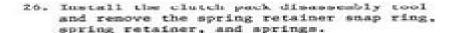






Fig. 10337



Fig. 10338

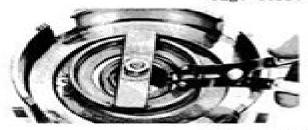


Fig. 10339

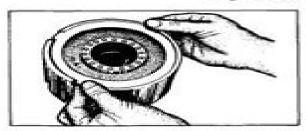


Fig. 22600

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