

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.
8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.
9. Wash all parts in paraffin and rebuild base assembly.



FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Yijin Wang



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1. Understanding the eBook Ferguson Ted 20 Manual
 - The Rise of Digital Reading Ferguson Ted 20 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ferguson Ted 20 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ferguson Ted 20 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ferguson Ted 20 Manual
 - Personalized Recommendations
 - Ferguson Ted 20 Manual User Reviews and Ratings
 - Ferguson Ted 20 Manual and Bestseller Lists
5. Accessing Ferguson Ted 20 Manual Free and Paid eBooks

- Ferguson Ted 20 Manual Public Domain eBooks
- Ferguson Ted 20 Manual eBook Subscription Services
- Ferguson Ted 20 Manual Budget-Friendly Options
- 6. Navigating Ferguson Ted 20 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ferguson Ted 20 Manual Compatibility with Devices
 - Ferguson Ted 20 Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ferguson Ted 20 Manual
 - Highlighting and Note-Taking Ferguson Ted 20 Manual
 - Interactive Elements Ferguson Ted 20 Manual
- 8. Staying Engaged with Ferguson Ted 20 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ferguson Ted 20 Manual
- 9. Balancing eBooks and Physical Books Ferguson Ted 20 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ferguson Ted 20 Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ferguson Ted 20 Manual
 - Setting Reading Goals Ferguson Ted 20 Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ferguson Ted 20 Manual
 - Fact-Checking eBook Content of Ferguson Ted 20 Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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