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1.3 DISASSEMBLY OF THE ENGINE ON BENCH

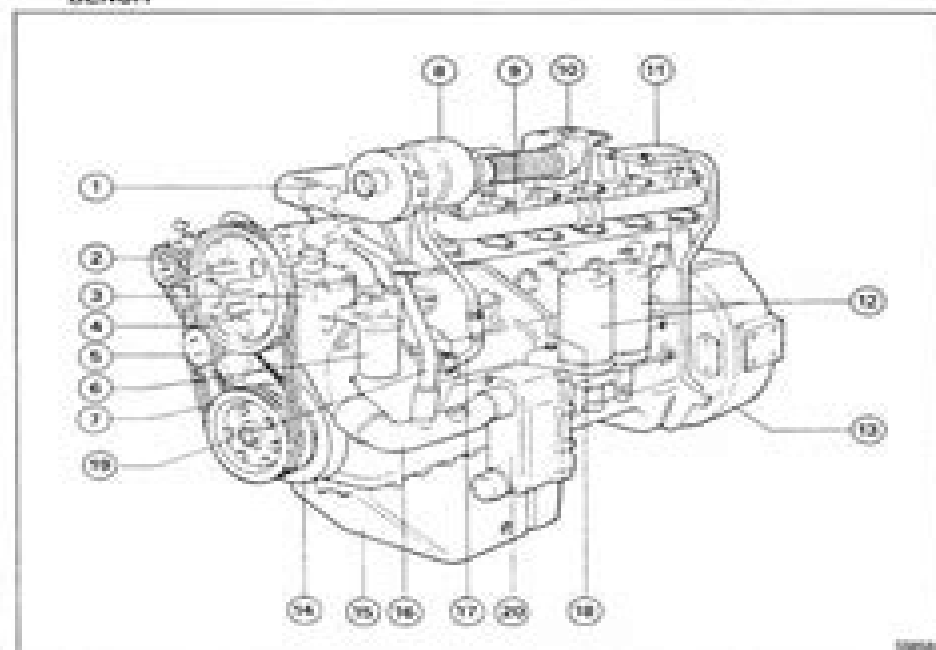


Fig. 1-1

Mount the engine on rotary stand 75060124, drain the lubrication oil from the engine sump. Remove the oil dipstick pipe. Remove the fan assembly.

Proceed with the disassembly of the engine removing:

- engine oil filter (12, fig. 1-1);
- engine coolant filter (8);
- turbocharger (9) and the relevant piping (1) and silencer support (10);
- pipes (16, 17, 18, 19).

- exhaust manifold (5);
- the alternator-fan drive belts;
- fan pulley (6) and its support;
- pulleys (2, 5, 7);
- damper (14);
- the two rocker arm covers (11);
- water pump (3) complete with thermostats;
- engine oil heat exchanger (20).

Study SAFETY RULES on the front of this manual thoroughly for the protection of machine and safety of personnel!

Fiat Allis Fd 255 Parts Manual

Christian Drosten



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