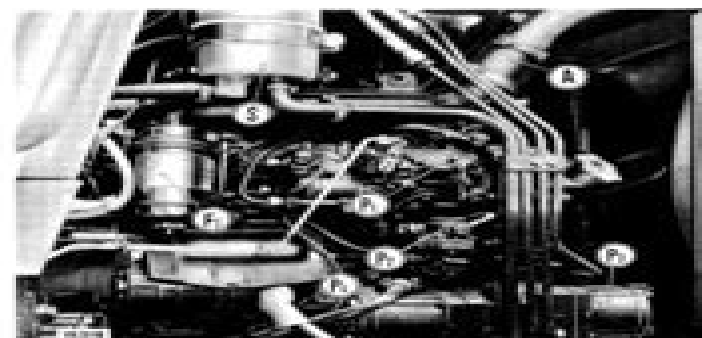


**a**



**b**

**RH Side View of Engine**

a. Early models 55-90 and 60-90 - b. Late models 55-90 and 60-90 - A. Inlet manifold - F<sub>1</sub>. First fuel filter (early model) - F<sub>2</sub>. Second fuel filter (early model) - F<sub>2</sub>. Integral cartridge filter (late model) - P<sub>1</sub>. C.A.V. distributor injection pump - P<sub>2</sub>. Diaphragm-type fuel lift pump - P<sub>3</sub>. Steering pump - P<sub>4</sub>. Lift pump - S. Steering fluid reservoir.

# **DESCRIPTION**

**FIAT engines** installed on 55-90, 60-90, 70-90, 80-90, 90-90 and 100-90 models are high-speed, 4-stroke, direct injection, in-line Diesel units.

**Engine block** - Single iron casting, dry sleeve, crankshaft, camshaft and valve tappet seats.

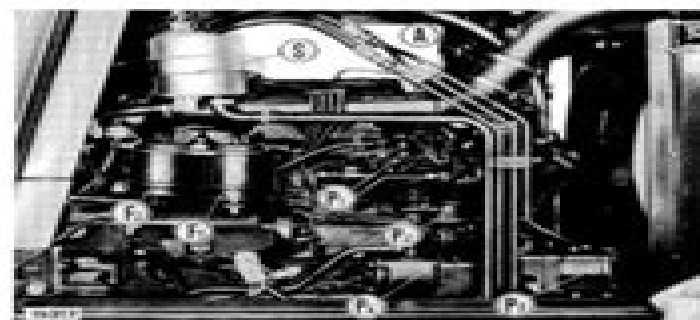
**Cylinder head** - Integral valve seats.

**Valve gear** - Pushrod operated valves, helical gear

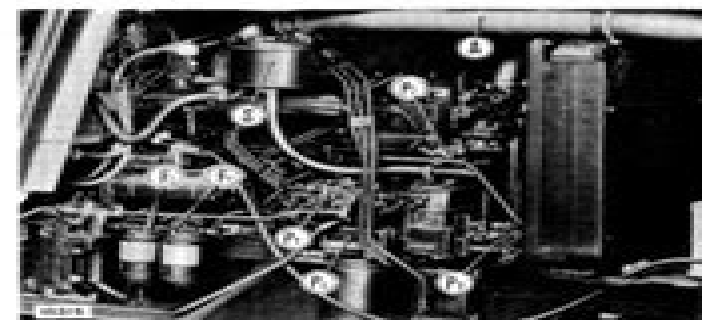
driven camshaft.

**Crank gear** - Crankshaft running on 4 bearings (55-90 and 60-90), on 5 bearings (70-90 and 80-90), on 6 bearings (90-90) or on 7 bearings (100-90). Light alloy pistons feature one compression ring and two oil scraper rings.

A flyweight - type dynamic balancer in the oil pan (70-90 and 80-90) reduces engine and engine-induced vibrations.



**c**



**d**

**RH Side View of Engine**

c. Models 70-90 and 80-90 - d. Models 90-90 and 100-90 - A. Inlet manifold - F<sub>1</sub>. First fuel filter - F<sub>2</sub>. Second fuel filter - P<sub>1</sub>. BOSCH distributor injection pump - P<sub>2</sub>. Diaphragm-type fuel lift pump - P<sub>3</sub>. Steering pump - P<sub>4</sub>. Lift pump - S. Steering fluid reservoir.

# Fiat 60 90 Manual

**Xiang Xie**



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