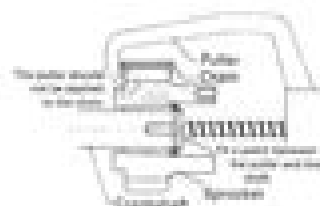


Disassembly

- Remove the front cover.
- Remove the clamping bolts, and then remove the front cover by lightly driving it with a mallet or other suitable means.
- Replace the gasket with new one during assembly.
- Remove the crankshaft bolts.
- Remove the sprocket, hydraulic pump and roller together with the chain.
- Attach a puller to the sprocket crankshaft side and extract the sprocket with this puller.



Mounting the sprocket



How to fit the puller

- Remove the sprocket crankshaft side.
- The sprocket is fixed to the crankshaft using a wedge and a crankshaft key.
- Separate the sprocket from the bearings using a press.



Separating the sprocket from the bearing

Special tool Bearing rollers
 ST1123 0000
 Sprocket rollers
 ST1124 0001

- Remove the front oil seal from the front cover using the front oil seal drift.

Special tool Front oil seal drift
 ST1123 0000
 Sprocket rollers
 ST1124 0001

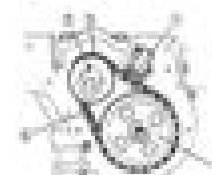
- Remove the front oil seal from the front cover using the front oil seal drift.



Removing the front oil seal

Removal of front cover and chain

- Remove the oil pan and then remove the oil pump together with the sprocket.
 - Remove the front cover.
 - Remove chain tensioner (1).
 - Loosen the chain gear bolt.
 - Extract cam gear (1) and crank gear (2) together with chain (2).
- If a key is fixed for stopping rotation of the crank gear, remove the key (1) and extract chain (2).



Removing the timing chain

Fg 15 K Service Manual

K Morrison



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