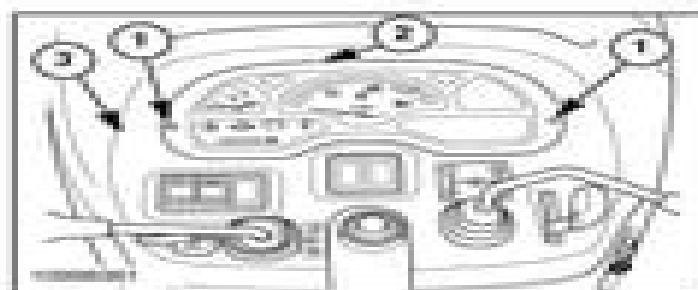


17. Loosen and remove the two instrument panel retaining screws, 1. Remove the instrument panel, 2, from the dash housing, 3. Disconnect the wiring connector from the instrument panel.

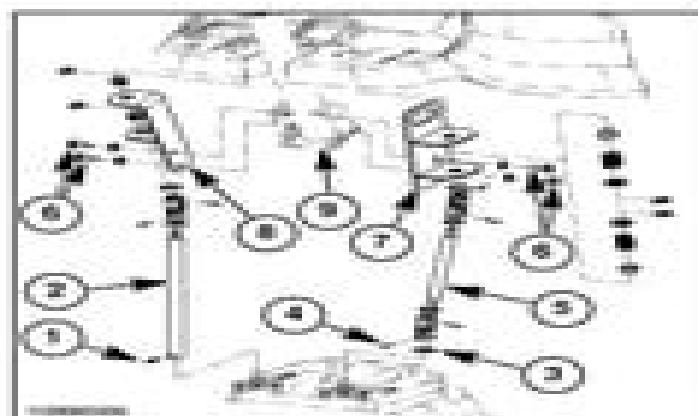


9

18. Drive the roll pin, 1, from the lower shuttle shift shaft, 2. Remove the retaining ring, 3, and the roll pin, 4, from the lower main shift shaft, 5. Loosen and remove the retaining bolts, 6, securing the main shift bracket, 7, and the shuttle shift bracket, 8, to the steering column, 9. Remove the shift shaft assemblies by feeding the control levers down through the dash housing.

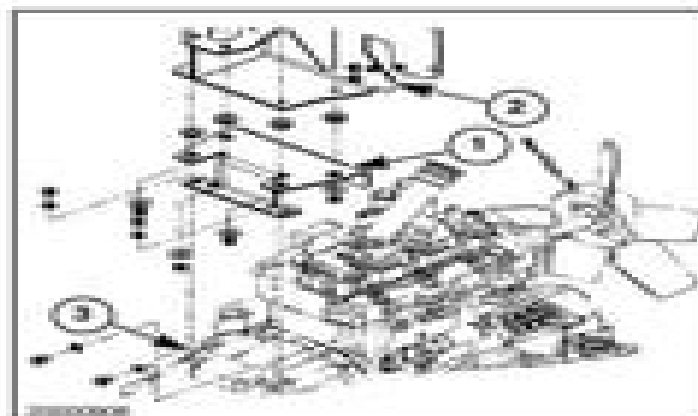
19. Remove the dash housing from the firewall. Disconnect the wiring connectors from the dash switches.

20. Disconnect the main wiring harness connector.



10

21. Remove the firewall support bracket, 1, from the firewall, 2, and the clutch housing, 3.



11

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Raffaela Di Napoli



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