

Remove engine impulse line.



1 Engine impulse line

Remove fuel line.

Remove shifting valve. Refer to **ELECTRIC SHIFT SYSTEM**.

Remove brake pedal, rear master cylinder and brake switch. Refer to **HYDRAULIC BRAKES**.

Rear Part Preparation

Unplug gear box position sensor.

Loosen swing arm bellows clamp (if so equipped).

Remove:

- left rear wheel
- rear brake caliper
- lower bolts retaining rear shocks.

Reinstall rear wheel.

On LH side, remove swing arm pivot pin nut and the pivot bolt.



1 - Pivot pin nut
 2 - LH pivot bolt

On RH side, remove the other pivot bolt.



1 - Pivot pin

Pull out swing arm.

NOTE: Be careful, do not damage swing arm ball joint if so equipped.

Unplug magnet trigger wiring harness connector.

Remove radiator outlet hose.

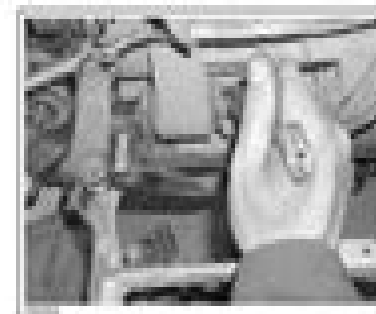
Remove starter.

On RH side, remove the 2 bolts no. 8 retaining engine bracket no. 8 to frame.



1 - Right bracket bolts

Remove the rear engine mounting nut no. 1, do not remove bolt no. 8 yet.



Unscrew front mounting bolt no. 8.

On LH side, remove engine mounting nut no. 10, do not remove bolt no. 11 yet.



Remove engine bracket bolts no. 12.



Check if exhaust gasket no. 18 is removed. Install engine timing tool (PN 525 026 010) then install a hose.

Remove front propeller shaft bolt.



Place second starter handle in frame.



Remove bolts from engine support.
 Raise engine enough to pull out front propeller shaft.

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RJ Shavelson



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