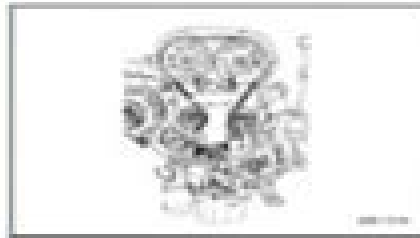
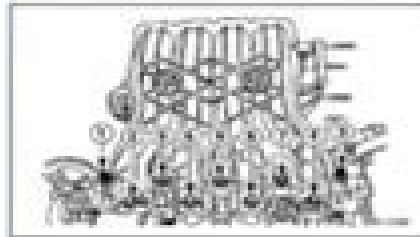


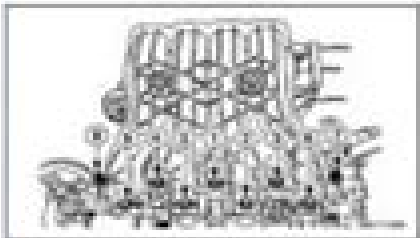
Chevrolet Optra 2002-2008 Workshop Manual



12. Remove the alternator. Refer to Section 10, Engine Electrical.
13. Remove the intake manifold support bracket.



14. Remove the intake manifold retaining bolts/nuts in the sequence shown.
15. Remove the intake manifold and gasket.
16. Clean the seating surfaces of the intake manifold and the cylinder head.



Installation Procedure

1. Install the fuel cap.
Tighten
Tighten the fuel cap bolts to 25 ft-lb (34 Nm).
2. Install the new intake manifold.
Tighten
Tighten the intake manifold bolts and nuts to 25 ft-lb (34 Nm).



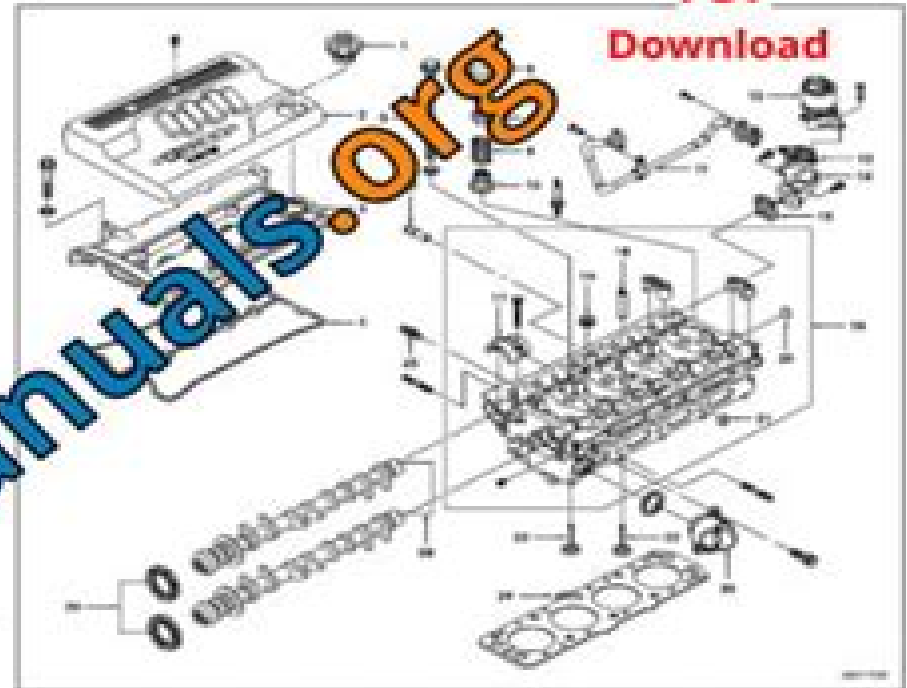
3. Install the exhaust gas recirculation (EGR) pipe.
Tighten
Tighten the exhaust gas recirculation (EGR) pipe bolts to 15 ft-lb (20 Nm).

COMPONENT LOCATOR

CYLINDER HEAD

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1. Oil Filter Cap
2. Engine Cover
3. Camshaft Cover
4. Camshaft Cover Gasket
5. Camshaft Cover Bolt
6. Hydraulic Tappet Adjuster
7. Valve Key
8. Valve Spring Cap
9. Valve Spring
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17. Power Camshaft Cap
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Table of Contents Engine Maintenance Manual Optra

1. Understanding the eBook Engine Maintenance Manual Optra
 - The Rise of Digital Reading Engine Maintenance Manual Optra
 - Advantages of eBooks Over Traditional Books
2. Identifying Engine Maintenance Manual Optra
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Engine Maintenance Manual Optra
 - User-Friendly Interface
4. Exploring eBook Recommendations from Engine Maintenance Manual Optra
 - Personalized Recommendations
 - Engine Maintenance Manual Optra User Reviews and Ratings

- Engine Maintenance Manual Optra and Bestseller Lists
- 5. Accessing Engine Maintenance Manual Optra Free and Paid eBooks
 - Engine Maintenance Manual Optra Public Domain eBooks
 - Engine Maintenance Manual Optra eBook Subscription Services
 - Engine Maintenance Manual Optra Budget-Friendly Options
- 6. Navigating Engine Maintenance Manual Optra eBook Formats
 - ePub, PDF, MOBI, and More
 - Engine Maintenance Manual Optra Compatibility with Devices
 - Engine Maintenance Manual Optra Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Engine Maintenance Manual Optra
 - Highlighting and Note-Taking Engine Maintenance Manual Optra
 - Interactive Elements Engine Maintenance Manual Optra
- 8. Staying Engaged with Engine Maintenance Manual Optra
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Engine Maintenance Manual Optra
- 9. Balancing eBooks and Physical Books Engine Maintenance Manual Optra
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Engine Maintenance Manual Optra
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Engine Maintenance Manual Optra
 - Setting Reading Goals Engine Maintenance Manual Optra
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engine Maintenance Manual Optra
 - Fact-Checking eBook Content of Engine Maintenance Manual Optra
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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