

2013 Flat Rate Labor Chart



1 UNIT = 6 minutes (1/10 hr.)

R&R = Remove & Replace

WALK BEHIND MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES	1	Adjust
	2	Replace
	4	Replace (Royal)
WHEEL/ DRIVE SYSTEM	5	Ground Speed Control Levers
	1	Replace wheel (add 1 unit for drive wheel)
	5	Replace friction wheel
	5	Replace idler pulley
	3	Replace engine pulley (Royal)
	4	Replace engine pulley
	4	Replace axle or drive pulley
	2	Replace transmission drive pulley
	6	Replace front axle (Royal)
	8	Replace rear axle (Royal)
ELECTRICAL SYSTEM	2	Replace drive belt (Royal)
	3	Replace drive belt
	8	R&R transmission
	2	Replace battery

RIDING MOWERS

SECTION	TIME UNITS	JOB DESCRIPTION
CABLES/ CONTROLS	4	Replace clutch cable
	5	Replace transmission cable
	4	Replace brake cable
	5	Replace height adj. lever
	8	Replace height adj. components
	4	Replace pedal clutch/brake
	2	Throttle/choke cable
STEERING	2	Replace steering wheel
	4	Replace steering shaft
	4	Tie rod end
	3	Replace steering chain
	5	Replace steering cable
	3	Replace steering return spring
	6	R&R steering sector
	6	R&R front axle
TRANSMISSION/ SYSTEM	1	R&R grease fittings
	3	Front axle spindle assembly
	5	Replace transmission belt
	2	Replace idler (trans. gear box)
	1	Replace front wheel
	2	Replace rear wheel
	20	R&R transaxle
	2	Brakes (adj.)
	3	R&R brakes
	2	Tire repair
ENGINE	3	Replace tire
	3	Drive pulley idler
	4	Install tube
	15	R&R engine (850-12 & 970-12)
MISCELLANEOUS	25	R&R engine (except 850-12 & 970-12)
	2	Seat
	4	Hood
	2	Battery
	3	Grill
	1	Foot pads

SECTION	UNITS	JOB DESCRIPTION
HANDLE	5	Replace upper (Royal)
	3	Replace upper
	2	Replace lower
HEIGHT ADJUST	8	Replace handle (Royal)
	3	Replace each adjuster/axle on drive wheel
	2	Replace each adjuster/axle on non-drive wheel
MOWER DECK	15	Replace deck assembly (Royal)
	40	Replace deck (Royal)
	10	Replace deck
	1	Covers
	1	Replace blade/hub
	5	Deck support kit
CUTTING DECK	3	Spring
	2	Replace blade
	4	Replace front bumper
	1	Replace front fender
	6	Replace blade spindle/mandrel
	5	Replace blade brake
	4	Replace blade belt primary/secondary
	3	Replace belt pulley
	8	Replace deck support frame
	5	Height adjustment
	3	Replace deck complete
	10	Replace cutting deck (shell)
	2	Quadrant (850-12)
	3	PTO idler pulley
	2	Replace front deck roller
ELECTRIC/ SYSTEM	1	Replace rear deck roller
	4	Replace idler (cutting deck)
	10	Repair lift assembly
	8	Electric actuator
FUEL SYSTEM	4	Replace starter solenoid
	2	Replace micro switch
	2	Replace battery
	2	Replace ignition switch
	10	Replace main harness
	3	Replace voltage regulator
	4	R&R Gauges & Switches
	6	R&R PTO clutch (electric)
	1	Wire connector clutch connector wire
	2	Replace tank (850-12 & 970-12)
	1	Replace filter/hose
	6	R&R fuel tank (except 850-12 & 970-12)
	1	Covers all

10 Rear Fender
4 Dash
5 Muffler

Engine Labor Pricing Guide

**United States. Congress. Senate.
Committee on the Judiciary.
Subcommittee on Antitrust and
Monopoly**

Engine Labor Pricing Guide:

Automotive Repair Industry United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969 Investigates automobile repair business to determine if automobile manufacturers create anticompetitive environment causing the inordinately high cost increases for automobile parts and labor to effect repairs **Armed Services Pricing Manual (ASPM): Price analysis**, 1986 Automotive Repair Industry: December 3, 4, and 5, 1968 United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969 Motor Age, 1923 Motor Maintenance Data Book and Flat-rate Manual B. M. Ikert, 1929 Handbook of Mechanical and Electrical Cost Data Halbert Powers Gillette, Richard Turner Dana, 1918 **Fundamentals of Automotive Maintenance and Light Repair** Kirk VanGelder, 2019-01-29 Designed to prepare new technicians for ASE G1 Certification Fundamentals of Automotive Maintenance and Light Repair Second Edition covers the foundational theory and skills necessary to prepare entry level technicians to maintain and repair today's light duty vehicles **Automotive Repair Industry** United States. Congress. Senate. Committee on the Judiciary. Subcommittee on Antitrust and Monopoly, 1969 Fundamentals of Medium/Heavy Duty Diesel Engines Gus Wright, 2015-12-16 Jones Bartlett Learning CDX Automotive Cover Occupational Outlook Quarterly, 1970 **Manual of Instructions for Compiling Reports on Cost and Realization (Cost Form 3 Revised) for Bituminous Coal Mines with an Average Daily Productive Capacity in Excess of 50 Tons And/or All Mines Shipping Directly by Rail Or River Regardless of Daily Capacity ...** United States. National Bituminous Coal Commission, United States. Bituminous Coal Division, 1940 **Maintenance Expenditure Limits for Military Standard Engines (military Design) and Outboard Motors**, 1993 **Ceiling Price Regulation** United States. Office of Price Stabilization, 1951 **Federal Register**, 2013-09 **Department of Defense Appropriations for ...** United States. Congress. House. Committee on Appropriations, 1971 **Department of Defense Appropriations for 1972** United States. Congress. House. Appropriations, 1972 Secretary of Defense, Chairman, Joint chiefs of staff, overall financial statements, Service secretaries and Chiefs of staff United States. Congress. House. Committee on Appropriations, 1971 **Department of Defense Appropriations for 1972** United States. Congress. House. Committee on Appropriations, 1971 **Manual of Instructions for Compiling Reports on Cost and Production Tonnage (cost Form No. 4) for Bituminous Coal Mines with an Average Daily Productive Capacity in Excess of 50 Tons And/or All Mines Shipping Directly by Rail Or River Regardless of Daily Capacity** United States. Bituminous Coal Division, 1940 *Manual of Instructions for Compiling Reports on Cost and Realization (Cost Form 3 Revised)* United States. Bituminous Coal Division, 1940

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Table of Contents Engine Labor Pricing Guide

1. Understanding the eBook Engine Labor Pricing Guide
 - The Rise of Digital Reading Engine Labor Pricing Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Engine Labor Pricing Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Engine Labor Pricing Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Engine Labor Pricing Guide
 - Personalized Recommendations

- Engine Labor Pricing Guide User Reviews and Ratings
- Engine Labor Pricing Guide and Bestseller Lists
- 5. Accessing Engine Labor Pricing Guide Free and Paid eBooks
 - Engine Labor Pricing Guide Public Domain eBooks
 - Engine Labor Pricing Guide eBook Subscription Services
 - Engine Labor Pricing Guide Budget-Friendly Options
- 6. Navigating Engine Labor Pricing Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Engine Labor Pricing Guide Compatibility with Devices
 - Engine Labor Pricing Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Engine Labor Pricing Guide
 - Highlighting and Note-Taking Engine Labor Pricing Guide
 - Interactive Elements Engine Labor Pricing Guide
- 8. Staying Engaged with Engine Labor Pricing Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Engine Labor Pricing Guide
- 9. Balancing eBooks and Physical Books Engine Labor Pricing Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Engine Labor Pricing Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Engine Labor Pricing Guide
 - Setting Reading Goals Engine Labor Pricing Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Engine Labor Pricing Guide
 - Fact-Checking eBook Content of Engine Labor Pricing Guide

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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