

ENGINE PROPER

- (3) Tighten the timing belt upper under cover attaching bolts.

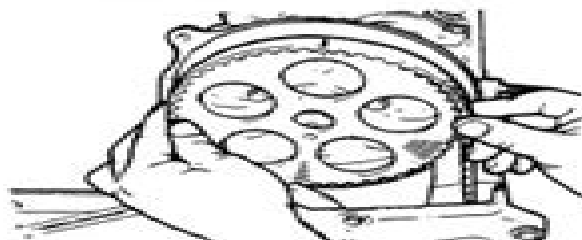


Installing upper under cover (4G33)

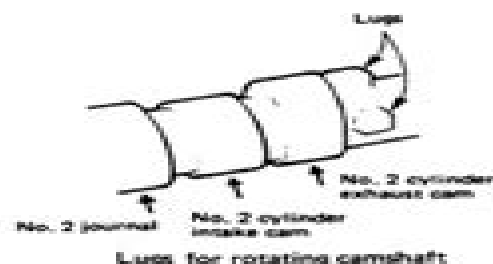
- (4) Lift the camshaft sprocket upward and install the sprocket to the camshaft. If the sprocket is tight and hard to be lifted for fitting it in the spacer, insert a screwdriver into the hole in the top of the camshaft sprocket and pry up the sprocket with the screwdriver tip at the stepped upper under cover. If the dowel pin hole in camshaft sprocket is not aligned with the dowel pin on the tip of the spacer, tap the two lugs provided on the rear of No. 2 cylinder exhaust cam with a screwdriver. This will make it easy to rotate the camshaft. However, do not attempt to turn the crankshaft. Tighten the camshaft sprocket attaching bolt to the torque specification.

NOTE

Check to make sure the timing mark put on the timing belt during removal is in alignment with the mark on the camshaft sprocket.

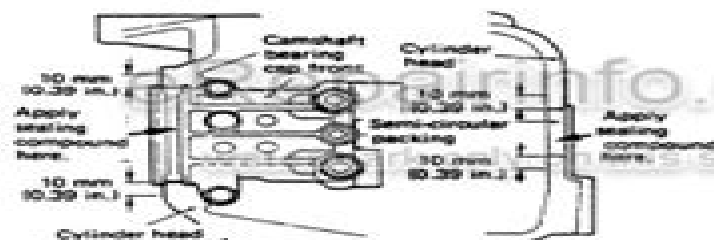


Installing camshaft sprocket (4G33)



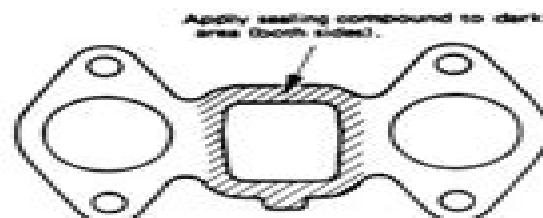
- (5) Install the timing belt upper front cover.
(6) Fit the gasket in the groove of the rocker cover, mount the cover on the cylinder head and secure it by tightening the mounting bolts to the torque specification.

Before installing the rocker cover, be sure to apply the sealing compound to the camshaft bearing cap and semi-circular packing as shown.



Applying sealing compound (1)

- (7) Install the intake manifold gasket on the right side of the cylinder head. Apply the sealing compound, THREE BOND No. 1121-A, to the surfaces, as shown hatched, below. Do not re-use the gasket.



Applying sealing compound (2)

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S Ben Porath

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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Chilton's Import Emission Diagnosis and Service Manual with Vacuum Circuits, [cars and Most Light Trucks].
,1982 *Motor Imported Car Repair Manual* ,1983 **Engine Service Manual** O and R Engines, Incorporated,1969
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