

**STEP 68**

Install the CAS-1871 adapter on the hydraulic reservoir in place of the breather cap and connect the CAS-10192 vacuum pump.

**STEP 69**

Turn the CAS-10192 vacuum pump ON to hold the hydraulic fluid in the reservoir while removing the plugs and connecting the hydraulic lines.

**STEP 70**

Remove the plugs and caps and connect the hoses to the fittings on the piston pumps and gear pump and tighten the connections.

**STEP 71**

Connect the wire to the hydraulic oil temperature switch and tighten the nut.

**STEP 72**

Make sure all the hose connections are tight and turn the vacuum pump OFF. Remove the vacuum pump and CAS-1871 adapter and install the breather cap on the reservoir.

**STEP 73**

If the machine is equipped with a back up alarm connect the connector for the proximity switches and install a new tie strap to fasten the relay switch to the wire harness on the top of the engine bell housing.

**STEP 74**

Connect the ground cable to the negative post on the battery and tighten the clamp.

**STEP 75**

Fasten the operators compartment in the operating position according to the instructions in Section 9003.

# Case 1838 Service Manual

**Clemens Wendtner**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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