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## HYDRAULIC PUMP

### Disassembly

**NOTE:** The hydraulic pump shown in Figure 1 is a general cross section view. Illustration may vary from actual component parts.

1. Position the hydraulic pump in a vise with soft jaws with the shaft extended downward. (Using the vise on the shaft and cover (2), not on the housing (3), refer to Figure 1).
2. Loosen and remove the bolts (10) and the port and cover (1). Take note of the pressure ports position in the outlet port.
3. Remove and discard the seal (15) from the port and cover (1).
4. Firmly grasp the pump cartridge (3) and, while rotating it, pull outward and remove the pump cartridge (3) from the housing (3).
5. Remove and discard the seals (14 and 15) and backup ring (16) from the pump cartridge (3).
6. Remove the hydraulic pump from the vise in position 1 with the shaft extended upward. (Using the vise on the housing (3), not the shaft and cover (2)).
7. Loosen and remove the bolts (11) from the housing (3) and shaft and cover (2).
8. Slowly remove the shaft and cover (2) upward and away from the housing (3).

**NOTE:** The shaft and cover (2) contains the pump cartridge (3) and shaft (5).

9. Remove and discard the seal (17) from the shaft and cover (2).
10. Remove the housing (3) from the vise.
11. Position the shaft and cover (2) in the vise with the coupling end of the shaft (5) downward.
12. Firmly grasp the pump cartridge (3) and, while

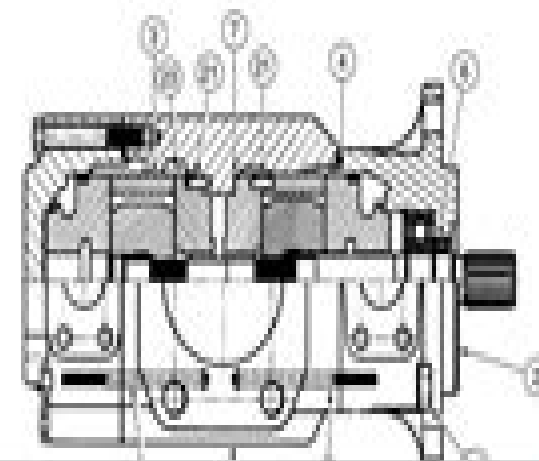
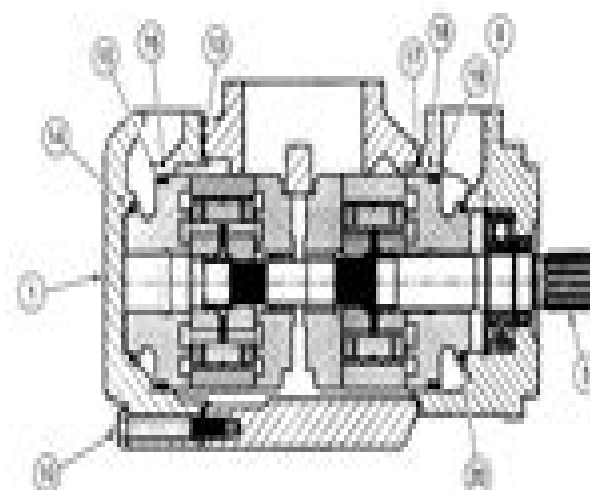
13. Remove the shaft (5) from the shaft and cover (2) by gently tapping the coupling end of the shaft (5) with a plastic tipped hammer.
14. Remove and discard the seal (18) from the shaft and cover (2).
15. Loosen and remove the screws (22) from the pump cartridge (3).
16. Remove the plate (23) from the pump cartridge (3).
17. Loosen and remove the screws (19) from the pump cartridge (3).
18. Remove the plate (7) from the pump cartridge (3).

### Inspection

1. Clean all parts in cleaning solvent and place all parts in an dry or use a lint free cloth for drying all parts thoroughly.
2. Inspect the port and cover (1), housing (3), shaft and cover (2) and the shaft (5) for wear marks, nicks and burrs. Replace the port and cover (1), housing (3), shaft and cover (2) or shaft (5) as required, refer to Figure 1.
3. Inspect the bearing on the shaft (5) for wear and cracks. If the bearing shows signs of wear or is cracked, a new shaft (5) is required.
4. Inspect the plates (7 and 23) for light scoring on the wear surfaces. Replace the plate (7 or 23) with a new plate (7 or 19), if light scoring is found on the wear surface.
5. Inspect the pump cartridges (3 and 4). The vanes must move freely in the rotor slots and not bind or have excessive play. If the vanes do not move freely in the rotor slots, or if they bind or have excessive play, a new pump cartridge (3 or 4) is required.

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# Case 921c Loader Service Manual

**Caterpillar Tractor Company**

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Caterpillar Tractor Company text.

**Case 921c Loader Service Manual:**

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Company,1986      Service Manual ,1980      Service Manual Caterpillar Inc,1981      **Operation & Maintenance Manual**  
Caterpillar Inc.Peoria, Ill.,1990      Service Manual, 992C Wheel Loader, 42X. Caterpillar Tractor Company,1981  
**Operation & Maintenance Manual** Caterpillar Inc,1989      **Operation & Maintenance Manual** Caterpillar Inc.  
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The book delves into Case 921c Loader Service Manual. Case 921c Loader Service Manual is a vital topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Case 921c Loader Service Manual, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
    - Chapter 1: Introduction to Case 921c Loader Service Manual
    - Chapter 2: Essential Elements of Case 921c Loader Service Manual
    - Chapter 3: Case 921c Loader Service Manual in Everyday Life
    - Chapter 4: Case 921c Loader Service Manual in Specific Contexts
    - Chapter 5: Conclusion
  2. In chapter 1, the author will provide an overview of Case 921c Loader Service Manual. This chapter will explore what Case 921c Loader Service Manual is, why Case 921c Loader Service Manual is vital, and how to effectively learn about Case 921c Loader Service Manual.
  3. In chapter 2, this book will delve into the foundational concepts of Case 921c Loader Service Manual. This chapter will elucidate the essential principles that need to be understood to grasp Case 921c Loader Service Manual in its entirety.
  4. In chapter 3, this book will examine the practical applications of Case 921c Loader Service Manual in daily life. The third chapter will showcase real-world examples of how Case 921c Loader Service Manual can be effectively utilized in everyday scenarios.
  5. In chapter 4, the author will scrutinize the relevance of Case 921c Loader Service Manual in specific contexts. This chapter will explore how Case 921c Loader Service Manual is applied in specialized fields, such as education, business, and technology.
  6. In chapter 5, this book will draw a conclusion about Case 921c Loader Service Manual. This chapter will summarize the key points that have been discussed throughout the book.
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