

To remove assembly, first disconnect all steering lines and cap openings. Loosen locknuts (6—Fig. 5) on trunnion shaft cotter pins (31) until they are even with threaded ends. Using care to avoid damaging threads, drive cotter pins (31) through trunnion shaft. Remove locknuts and washers from cotter pins and remove pins (raise right end of axle for more clearance). Support axle and remove core plug (7) from trunnion shaft bore with punch and hammer. Use slide hammer to pull trunnion shaft (33). Raise front of tractor enough to clear axle and remove axle. Remove thrust washers (36) and "O" rings (35 and 37).

To reinstall, reverse removal procedure. Bleed steering system as outlined in paragraph 58.

9. RENEW TRUNNION SHAFT BUSHINGS. Remove axle assembly as outlined in paragraph 8. Remove the four trunnion shaft bushings (34—Fig. 5) using a suitable puller. Install bushings making certain grease hole in each bore is between the two bushings. Refer to Fig. 6 for correct bushing placement.

If trunnion shaft bracket (32—Fig. 5) is to be renewed, remove bracket from axle housing and remove dowel pins. Loosely bolt new bracket to housing and drive dowel pins in. Tighten bolts to 203-244 N·m (150-180 ft.-lbs.) torque.

Lubricate "O" rings and place in thrust washer grooves. When reinstalling thrust washers (36), "O" ring is toward front at front position and toward rear at rear position.

10. FINAL DRIVE AND STUB AXLE. Left and right final drive removal procedure is similar. To remove, raise and support side to be serviced and remove tire and wheel. Rotate hub so drain plug is at bottom and drain fluid. Remove end plate (12—Fig. 7) and use pry bars to pull sun gear (15) and shaft (1—Fig. 8) out approximately 5 mm ($\frac{1}{16}$ inch).

NOTE: Axle shaft seals can be damaged if axle shaft is pulled out too far.

Hold axle shaft out and push sun gear in until split rings (14—Fig. 7) can be removed. Remove sun gear (15) and thrust washer (16).

NOTE: Do not push axle shaft into axle housing as oil seal damage could occur.

Bend tab washer (2—Fig. 7) away from locknut (1) and remove nut with special spanner wrench (CAS-1607). Remove tab washer (2), planetary ring gear (3) and bearing cup assembly (4).

Note number and thickness of shims (5) and remove. Remove spacer (6) and hub (7). Seal (10) in hub will be tight on axle and should stay on stub axle as hub is removed. Remove bearing (9) and seal (10).

Oil seal wear sleeve (11) should be renewed if damaged or worn. Use a

chisel to cut through wear sleeve being careful not to damage surface of stub axle. Install new sleeve on axle making sure side with inside chamfered edge goes onto axle first.

Remove steering lever (4—Fig. 8) and bolts retaining upper and lower bearing pins (6 and 10). Remove bearing pins

Fig. 5—Exploded view of David Brown front drive axle used on some models showing component parts and their relative positions.

1. Steering lever
2. Baller lever
3. Tie rod end
4. Bumper
5. Steering link
6. Corner pin nut
7. Core plug
8. Dowel pin
9. Gasket
10. Pin
11. Differential housing
12. Drain plug
13. Axle housing
14. Shield
15. Bearing
16. "O" rings
17. Sealing disc
18. Stub axle
19. Bearing pin
20. Shim
21. Bearing pin
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25. Shield
26. Bearing
27. "O" ring
28. Sealing disc
29. Bumper
30. Steering cylinder
31. Pin

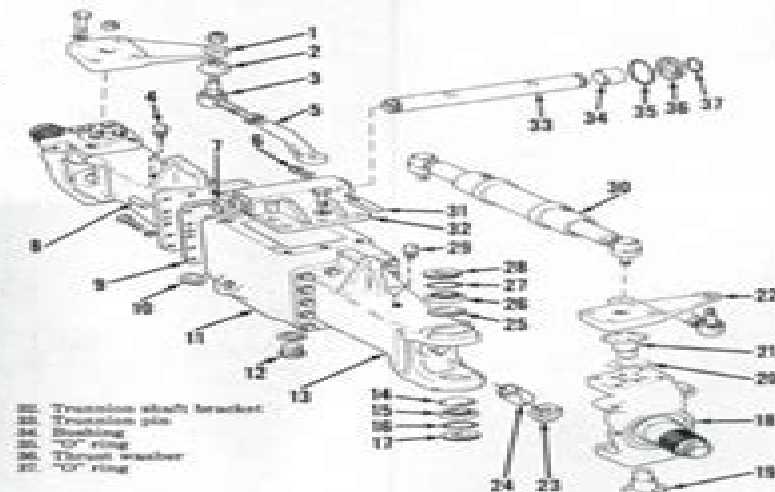


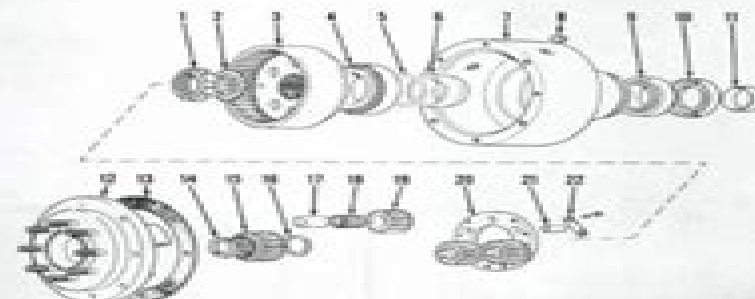
Fig. 6—Diagram showing correct dimensions for the placement of trunnion shaft bushings for models equipped with David Brown front drive axles.

1. 5 mm (3/16 inch)
2. 15 mm (9/16 inch)
3. 15 mm (9/16 inch)
4. 5 mm (3/16 inch)



Fig. 7—Exploded view of David Brown front drive axle final drive showing relative position of its component parts.

1. Locknut
2. Tab washer
3. Planetary gear
4. Bearing
5. Shim
6. Spacer
7. Hub
8. Pin
9. Bearing
10. Oil seal
11. Sleeve
12. End plate
13. Gasket
14. Split ring
15. Sun gear
16. Thrust washer
17. Bearing pin
18. Bearing
19. Planetary gear
20. Planetary gear carrier
21. Seal
22. Lockplate



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