4.4.2 BRAKE POWER PUMP

(Flemqval/disassembly/re-assembly)

For the pump powering the alsesting differential circuit and the equipment hydraulic pump, please refer to SECTION 5 EQUIPMENT HYDRAULIC SYSTEM of this Manual for the disassembly operations.

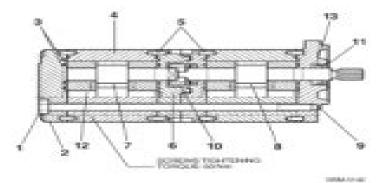
Removal.

To remove the pump from the converter cover it is necessary:

- to tilt the cab and to disconnect the pump connecting pipes.
- to remove the screws securing the front cover to torque converter cover (C) and to remove the pump.

Dispassembly

To disassemble the parts of the pump remove screws (1), remove the front and rear covers and pull-out supports (6) complete with gears (7 and 8).



Brake power pump

Pump securing screw - 2. Rear cover - 3. O-Ring - 4. Pump body - 5. Centring dowel - 8. Supports - 7 and 8. Pump geers - 9. Front cover - 10. Centring ring - 11. Circlip - 12. Busines - 13. Oil soal.

Inspection of parts



WARNING

Never use gasoline, solvent or other flammable fluid to clean parts. Use exclusively qualified, nonflammable, non-toxic approved commercial solvents.

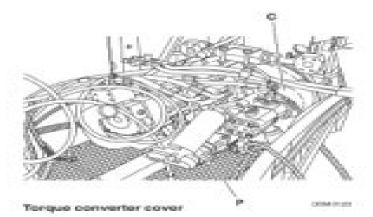
Clean all parts carefully and dry them with dry compressed air.

Check the pump gear support bushing, if they are scored, pitted or excessively worn, replace them. Check that the pump body (4) in the zone near the gears is not worn. Replace the parts if damaged. Replace the seals.

Reseasembly

Reasserable the pump reversing the disassembly sequence. Lubricate feely the inner parts and make sure that gears (7 and 8) turn freely without jamming. Secure the pump to the converter cover ameaning the contact faces with an appropriate sealing compound.

Connect the pipes.



Brake pump

C. Torque danverter.

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ML Morrison



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