



## SERVICE MANUAL

## Paragraph 105



Fig. 37 - Exploded view of four speed with range and park lock shims on Model 2000 and 2000 (factory as equipped)

- |                    |                          |
|--------------------|--------------------------|
| 1. Shift fork      | 11. Shift fork lock fork |
| 2. Park lock pin   | 12. Spring               |
| 3. Shift fork pin  | 13. Shift fork lock pin  |
| 4. Shift fork pin  | 14. Shift fork lock pin  |
| 5. Shift fork pin  | 15. Shift fork lock pin  |
| 6. Shift fork pin  | 16. Shift fork lock pin  |
| 7. Shift fork pin  | 17. Shift fork lock pin  |
| 8. Shift fork pin  | 18. Shift fork lock pin  |
| 9. Shift fork pin  | 19. Shift fork lock pin  |
| 10. Shift fork pin | 20. Shift fork lock pin  |

transmission is in gear and continues when it is reversed. Remove number of shims needed to fill gap between switch and transmission to allow proper operation. Install shims with switch and lock with nut or light. Readjust as necessary. Shims are available in thickness of 0.005 and 0.010 inch

is in the shift rail. See Fig. 38. Using pliers, turn shift rail until flat area of rail is toward outside of transmission. Install a 5/16 inch NC bolt in rear threaded end of shift rail. Using pliers, pull on bolt

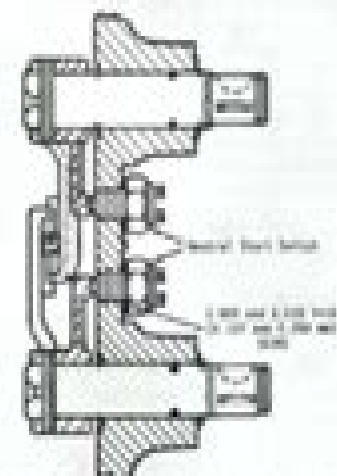


Fig. 38 - Cross-sectional view showing rear shift lock pin placement and shift shims. Refer to text.



Fig. 39 - View showing pin removal and transfer. Refer to text.

Fig. 39 - View showing pin removal and transfer. Refer to text.

forward and move shift forks forward using a screwdriver. As shift rail is removed forward, retain detent balls in shift forks. Remove shift rail out rear access side opening. Remove snap ring (28-Fig. 39) from reverse shift lever then remove shift lever from shaft. Remove inside snap ring (29) and washer (24) from shaft. Push top of range shift fork (3) inward and turn range shift lever fully clockwise. Push top of reverse shift fork (7) inward then slide reverse shift collar (6) fully toward front of transmission. Turn reverse shift shaft fully clockwise, then push shaft inward until lower shift lever is past reverse shift fork and lower range shift lever. Turn lower reverse shift lever fully upward and remove reverse shift fork through front side access opening. Turn range shift lever counterclockwise and remove range shift fork (2) through front side access opening.

Push reverse shift shaft into transmission and remove through front side access opening. To remove range shift shaft (28), remove snap ring (29), lower washer (24) and inside snap ring (24), then push shaft into transmission and remove through front side access opening. Secure "O" rings (17 and 25) on shift shafts when reassembling.

Reassemble by reversing disassembly procedures using the following: Remove roll pins (4 and 5) and springs (30 and 31) from shifting forks. Remove roll pin (3) from shift rail (2). After shift rail is in place, align pin hole with access hole in side of transmission and install roll pin into shift rail to depth shown in Fig. 39. With shift rail and shifting forks and levers installed, place detent balls and springs into shift forks and secure springs in place with roll pins (4 and 5). Adjust shift linkage as outlined in paragraphs 102, 103 and 104.

# Case Ih 2290 2390 2590 2094 2294 2394 2594 Repair Manual

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