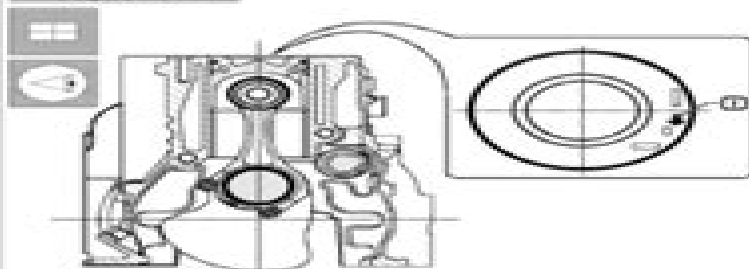


Figure 62

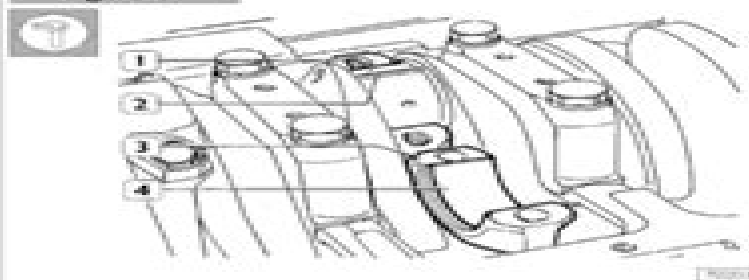


#### DIAGRAM FOR CONNECTING ROD-PISTON ASSEMBLY FITTING INTO BARREL

- ☐ Split ring openings shall be displaced with a 120°;
- ☐ connecting rod-piston assemblies shall be weight;
- ☐ the arrow marked on the piston crown, front side of the engine block or the skirt piston shall be corresponding position.

#### Finding crankpin clearance

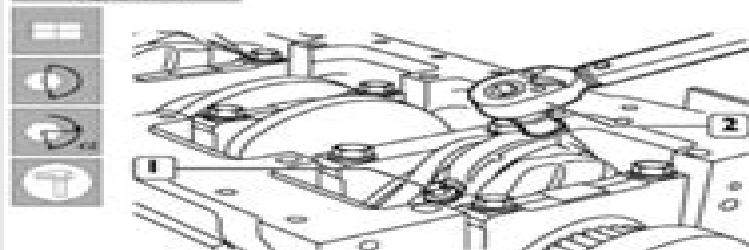
Figure 63



To measure the clearance proceed as follows:

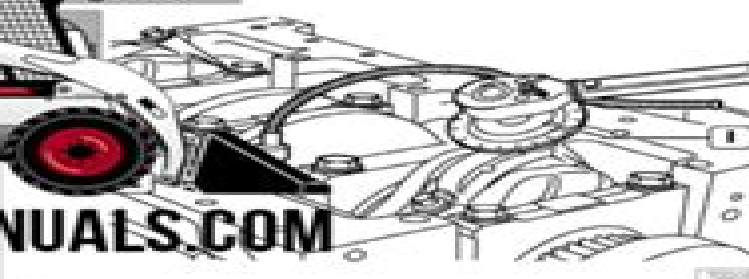
- ☐ clean the parts accurately and remove any trace of oil;
- ☐ set a piece of calibrated wire (2) on the output shaft pins (1);
- ☐ fit the connecting rod caps (3) with the relevant half bearings (4).

Figure 64



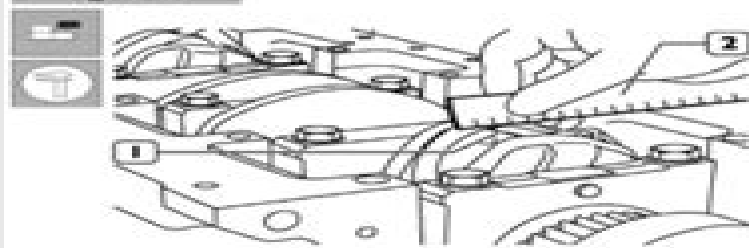
- ☐ Lubricate the screws (1) with engine oil and then tighten them to the specified torque using the dynamometric wrench (2).

Figure 65



- ☐ Apply acceptable tools (1) to the socket wrench and tighten screws (2) of 60°.

Figure 66



- ☐ Remove the cap and find the existing clearance by comparing the calibrated wire width (1) with the scale on the wire envelope (2).

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# Case 590 Extendahoe Backhoe Service Manual

**Judd E. Hollander**



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