

**"350," "500B," "600B" SERIES TRACTORS
GROUP A — GENERAL**

SECTION IV, SPLITTING TRACTOR

This section deals with steps and safety precautions to be followed when splitting the tractor for engine removal. Notice the method in bolting, supporting or lifting the various assemblies. Dimensional drawings are shown so similar devices can be made in your shop.

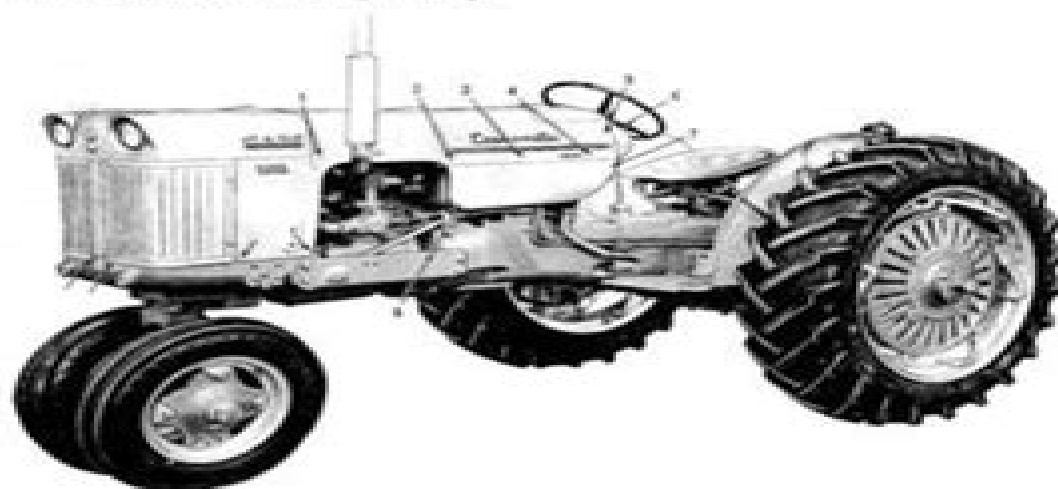


Fig. A-1 Sheet Metal Fasteners

See "500" Series Service Manual, Form 9-92001, for procedure to follow when removing sheet metal from a "350" series tractor.

**REMOVING SHEET METAL COVER
"500B" AND "600B"**

1. Remove Phillips head bolts in order shown.
2. Remove rear side panel.
3. Repeat same procedure on other side of tractor and remove both rear panel and hood.
4. Remove grill screens.
5. Remove bolts at inside bottom of front side panels.
6. Remove 2 Phillips head bolts at bottom of grill center brace.
7. Disconnect light wires at snap coupler at rear of grill cap.
8. Remove grill cap and panel assembly.



Fig. A-2 Sheet Metal Removed "500B" and "600B"

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