

DETROIT DIESEL

Installation Instructions



18SP546* – Install DDEC II to DDEC IV Wire Harness and Hardware Conversion Kit on 1991-1993 Series 60® On-Highway Manual Transmission Trucks

*Revision – 12/14/04

Introduction

Service kit R23529490 permits conversion of a Detroit Diesel Series 60® DDEC® II engine to a DDEC IV configuration. The kit includes the items listed in Table 1.

Kit Part Number	Qty.	Description
R23519307	1	ECM
23512307	8	Isolator
23513558	1	Engine Harness
23517986	1	Power Harness Adaptor
23518358	1	Injector Harness, Jake Brake®
23520380	1	Coolant Level Sensor (CLS) - 1/4" -18 NPTF
23520381	1	Coolant Level Sensor (CLS) - 3/8" -18 NPTF
23518206	1	Adaptor Module, Coolant Level Sensor
23518359	1	Harness Asm., Coolant Level Sensor Jumper Liner
23515251	1	Coolant Temperature Sensor (CTS) - 3/4 in. brass
23519124	1	Heat Shield, Exh. Manifold
23509744	3	Stud Bolt, M10, 1.5x120
11506101	3	Nut, M10
23515250	1	Air Temperature Sensor (ATS)
23517875	3	Intake Manifold Gasket
18SP546	1	Installation Instructions

Table 1 DDEC II to DDEC IV Conversion Kit, P/N: 23529490

Following are instructions for installing the parts in the kit. Refer to the current *Series 60 Service Manual*,

6SE483 and the *DDEC IV/IV ECM Troubleshooting Guide*, 6SE497 for instructions on removing, installing, and testing the other parts required for kit installation.

DDEC II ECM Removal

Remove the ECM as follows:



WARNING:

PERSONAL INJURY

To avoid injury from hot surfaces, wear protective gloves, or allow engine to cool before removing any component.



WARNING:

PERSONAL INJURY

To avoid injury from accidental startup while servicing the engine, disconnect the starting system.

1. With the engine at ambient temperature (cool to the touch) and the starting system disconnected/ disabled, disconnect the power harness from vehicle batteries.
2. Loosen the wire harness connector hold-down screws, and gently disengage the connectors from ECM sockets.
3. Remove the DDEC II injector and engine sensor harness from the engine.

Detroit Diesel Reprogramming System Ecm Manual

Detroit Diesel Corporation

The logo of the Detroit Diesel Corporation, featuring a stylized red and white circular emblem.

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Table of Contents Detroit Diesel Reprogramming System Ecm Manual

1. Understanding the eBook Detroit Diesel Reprogramming System Ecm Manual
 - The Rise of Digital Reading Detroit Diesel Reprogramming System Ecm Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Detroit Diesel Reprogramming System Ecm Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Detroit Diesel Reprogramming System Ecm Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Detroit Diesel Reprogramming System Ecm Manual
 - Personalized Recommendations
 - Detroit Diesel Reprogramming System Ecm Manual User Reviews and Ratings

- Detroit Diesel Reprogramming System Ecm Manual and Bestseller Lists
- 5. Accessing Detroit Diesel Reprogramming System Ecm Manual Free and Paid eBooks
 - Detroit Diesel Reprogramming System Ecm Manual Public Domain eBooks
 - Detroit Diesel Reprogramming System Ecm Manual eBook Subscription Services
 - Detroit Diesel Reprogramming System Ecm Manual Budget-Friendly Options
- 6. Navigating Detroit Diesel Reprogramming System Ecm Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Detroit Diesel Reprogramming System Ecm Manual Compatibility with Devices
 - Detroit Diesel Reprogramming System Ecm Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Detroit Diesel Reprogramming System Ecm Manual
 - Highlighting and Note-Taking Detroit Diesel Reprogramming System Ecm Manual
 - Interactive Elements Detroit Diesel Reprogramming System Ecm Manual
- 8. Staying Engaged with Detroit Diesel Reprogramming System Ecm Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Detroit Diesel Reprogramming System Ecm Manual
- 9. Balancing eBooks and Physical Books Detroit Diesel Reprogramming System Ecm Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Detroit Diesel Reprogramming System Ecm Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Detroit Diesel Reprogramming System Ecm Manual
 - Setting Reading Goals Detroit Diesel Reprogramming System Ecm Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Detroit Diesel Reprogramming System Ecm Manual
 - Fact-Checking eBook Content of Detroit Diesel Reprogramming System Ecm Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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