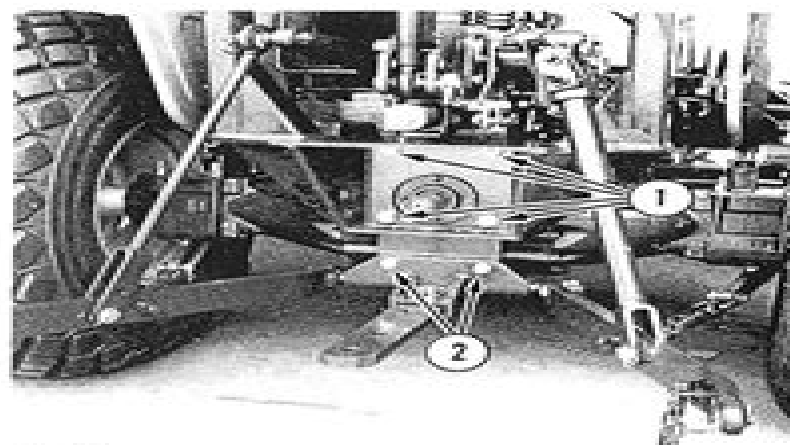


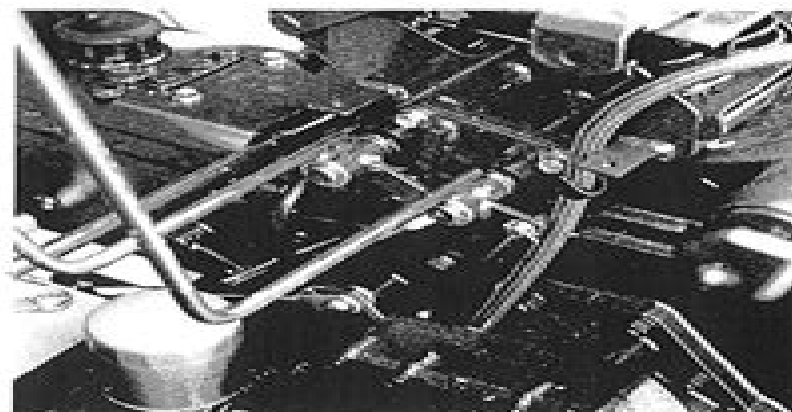
13. Install the protective frame using the four capscrews and lockwashers near the PTO shaft. Torque the capscrews to 130 ft. lbs. (176 N-m).
14. Install the drawbar support using 4 capscrews, 2 nuts, and 6 lockwashers. Torque to 87 ft. lbs. (118 N-m). Attach the draft links to the drawbar support with the pins and chains to the rear and the offset towards the centerline of tractor. Install sway chains. Install drawbar and pin.
15. Attach the seat suspension to the tractor. The clip for the breather hose is installed under the left rear capscrew. Attach the seat to the suspension with pins and lockpins. Install seat belt to mounting lugs at the rear of the seat suspension.
16. Install steering wheel on shaft using a plain washer, lockwasher, nut and lockring. Torque nut to 50 ft. lbs. (68 N-m), then install cap.
17. Fill battery to full indicator with electrolyte.
18. Check all fluid levels and proceed with normal predelivery inspection procedures. Refer to the operator's manual for fluid level checking locations.
19. The transmission lever must be in "S" position and PTO lever must be in the disengaged position to start the engine.



T-71363

**Figure 10 - ROPS and Drawbar Support
Attaching Capscrews**

1. ROPS Capscrews 130 ft. lbs. (176 N-m)
2. Drawbar Support Capscrews and nuts 87 ft. lbs. (118 N-m)



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Figure 11 - Seat Suspension and Range Controls

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