

## AIR BOX DRAINS

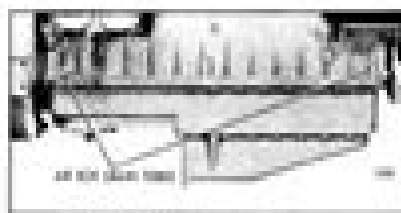


Fig. 1 - Air Box Drain Tube

During normal engine operation, water vapor from the air charge, as well as a slight amount of fuel and lubricating oil fumes, condensate and settles on the bottom of the air box. This condensation is removed by the air box pressure through vent passages located at the front and rear of the cylinder block with drain tubes (Fig. 1) in the side of the block. Prior to engines 5A-1750, 4A-4133 and 5A-5647, the grooves at the ends of the cylinder block did not extend to the air box, but were connected to the air box by passages in the block. Clearance wires (wedge pins) in the connecting passages between the air box and grooves in the side of the block were kept in motion by the air flow to maintain the openings. Efficient with the above engine and initial condition, the grooves in the ends of the block have been extended and use of the clearance wires discontinued.

**NOTE:** Air box drain clearance wires cannot be used on engines prior to 71-420, 475-418, 471-492 and are not required after engines 5A-1750, 4A-4133 and 5A-5647.

The very early engines had an air box drain tube which was installed in either the cylinder block or a tank hole cover on the side opposite the filter. This was done since no vent or air box drain passages were provided in the side of the block. The drain tube



Fig. 2 - Air Box Drain Tank Installation

acted as a continuous air bleed during engine operation, and any water or oil accumulation in the air box was removed through the tube by the air box pressure. Special pipe plugs with vent holes were also used in the side of the block to vent the air in the air box.

Later engines are equipped with a drain tank (Fig. 2) to collect and remove the sediment from the air box.

Air box drains must be kept open at all times, otherwise water and oil that may accumulate will be drawn into the cylinder.

**Inspection**

A periodic check for air flow from the air box drain tubes should be made (refer to Section 1A.1). If a drain tank is used, service is provided as outlined in Section 1A.1.

## CYLINDER HEAD

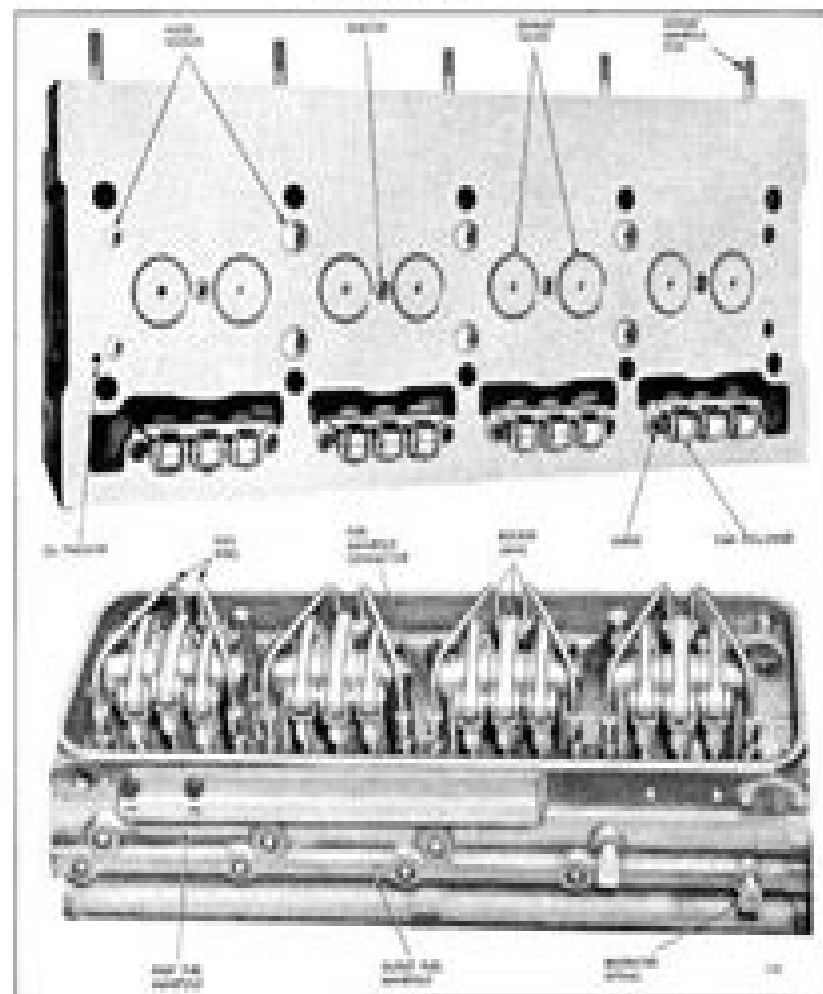


Fig. 3 - Cylinder Head Assembly-Four Cylinder Engine (See Note)

The cylinder head (Fig. 3) is a one-piece casting which can be removed from the engine as an assembly containing the cam followers and guides, guide rails, rocker arms, exhaust valves, and injectors. The cylinder head is normally fastened to the top of the cylinder block in three end side,

on each end side of the corners and bolts in the intermediate positions.

Located in the cylinder head used on 71 and certain 71B engines are two exhaust valves, a fuel injector, and three rocker arms for each cylinder. The

# Detroit Diesel Inline 71 Shop Service Manual Diesel Engines

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