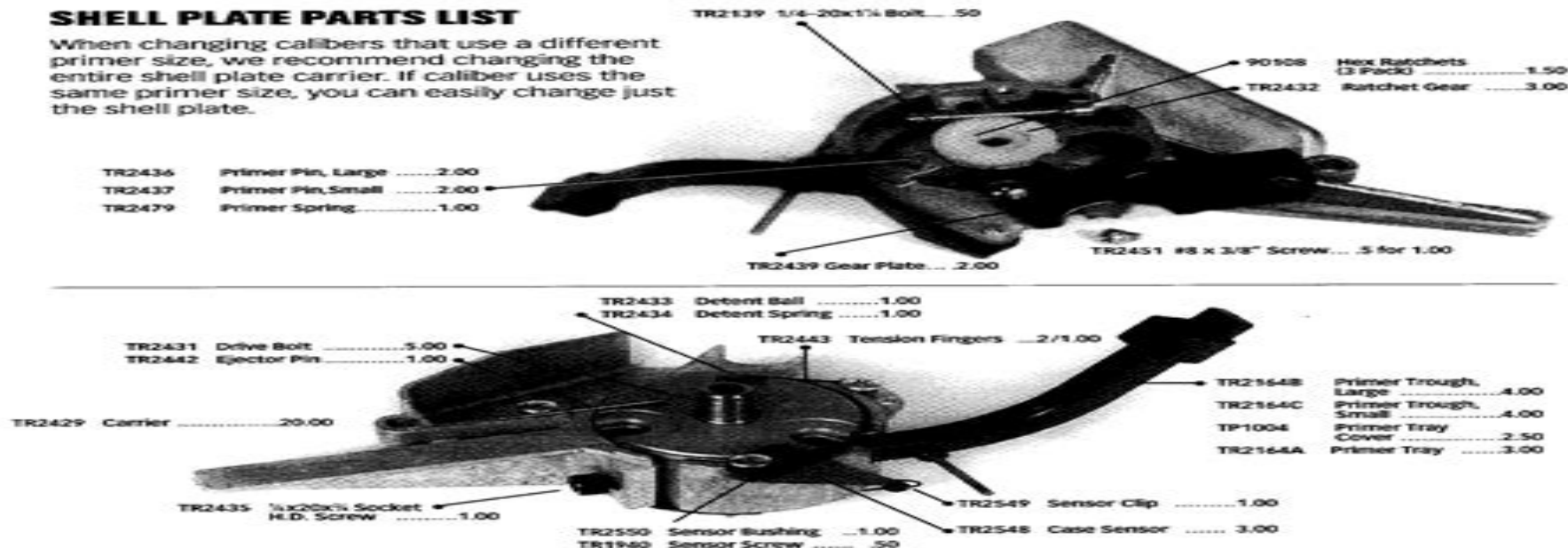


SHELL PLATE PARTS LIST

When changing calibers that use a different primer size, we recommend changing the entire shell plate carrier. If caliber uses the same primer size, you can easily change just the shell plate.



CARTRIDGE	SHELL PLATE NUMBER	SHELL PLATE ONLY	SHELL PLATE WITH CARRIER	SHELL SLIDER	COMPLETE CASE FEEDER	Z-BAR
32 SW Long & 32 HR 380 Auto	4	90653	90646	small	90659	
38 SPC & 357 MAG	1	90651	90644	std.	90658	
357 MAG & 357 MAX	2	90652	90645	std.	90658	bent
45 ACP & 45 HP Italian	19	90669	90683	small	90659	
9mm Luger	19	90669	90683	small	90658*	bent
40 S&W	19	90669	90662	std.	90658	
10mm Auto	9	90656	90649	std.	90658	
41 Mag	11	90657	90650	std.	90658	
44 SP, 44 Mag, 45 Colt	4	90653	90646	std.	90663	
223, 222 REM & 7mm TCU	12	90666	S.O. Lg. Prim.	std.	90658	
7.62 x 39	7A	90655	90648	std.	90663	
30M1	2	90652	S.O. Sm. Prim.	std.	90658	
7mm BR	7B	90668	S.O. Sm. Prim.	std.	90659	
32 Auto (ACP)	19	90669	90683	std.	None avail.	
41 AE	13	90665	S.O. Lg. Prim.	std.	90658	bent
45 Auto Rim	12	90666	S.O. Sm. Prim.	std.	90658	
220 Russ, PPC						

S.O. = Special Order

*Requires Purchase of Small Slider



ZERO ADJUSTMENT FOR SHELL PLATE INDEXING

With the turret installed, raise and lower the shell plate carrier. If the shell plate does not index to the proper spot, turn the adjusting screw clockwise; the shell plate should move. If not—raise and lower the ram again to engage the ratchet. Keep turning until the shell plate snaps into place; then turn an additional 1/2 to 3/4 turn.

Confirm the zero adjust is set properly. With the carrier in the down position, try turning the shell plate clockwise; there should be no movement. If there is, rotate the zero adjust screw a fraction of a turn clockwise to remove all free play.

This need only be done once. If the shell plate gets out of adjustment because of a short stroke or jam, simply advance the shell plate by hand, not the adjusting screw.

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