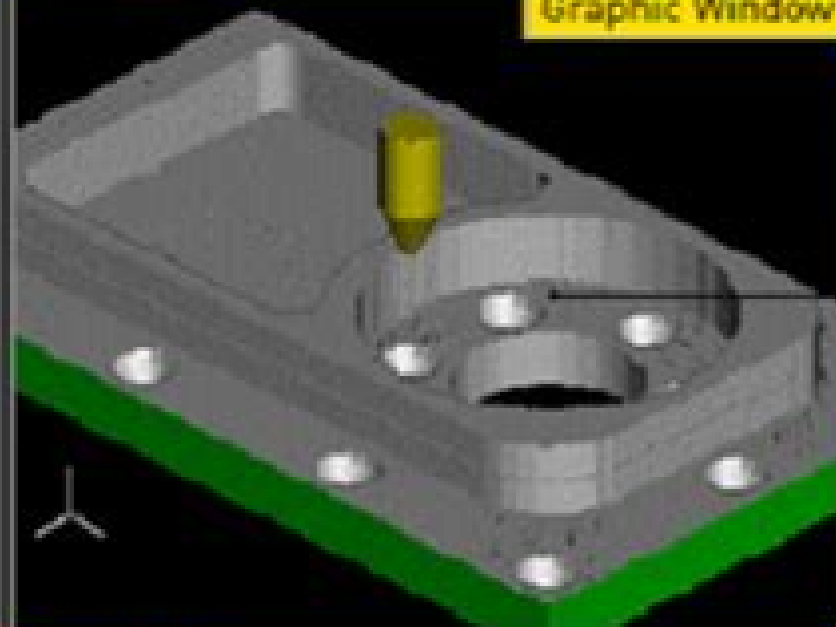


# Machine Status Window



# Graphic Window



# Program Window

```

1  O0000 L/CHC.MK/02.0/3
2  G1700 G000 L120.00
3  G1710 G1 F100.000 G1.000 G1.000 G1.000 G1.000 G1.000
4  F100
5  G1740 G10.00 F100.000 G10.000 G10.000 G10.000 G10.000
6
7  G1700 F1.00 G1.00 G1.00
8  G1702 MPT.1 M13.000000 F100.000 G1.00 G1.00 F100.00
   L0.00 F1.00
9  M1.00 L0.00 F1.00
10 G1703 MPT.100000 M-1.00 F100.00 F100.00 F100.00
   J-99.000000 F100.00 L1.00 F1.00 F1.00
11 G1700
12
13 G1700 F1.00 G1.00 G1.00
14 G1702 MPT.1 M13.000000 F100.000 G1.00 G1.00 F100.00
   L0.00 F1.00
15 G1703 MPT.100000 M-1.00 F100.00 F100.00 F100.00
   J-99.000000 F100.00 L1.00 F1.00 F1.00
16
17 G1700
18 M00

```

Program window displaying the CNC program code (G-code) for the current operation.

Program Number



# Fanuc Ot User Manual

**Peter Smid**



## **Fanuc Ot User Manual:**

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make a good manufacturing program The authors explain about cutting parameters in CNC machines such as cutting feed depth of cut rpm cutting speed etc and they also explain the G codes and M codes which are common to CNC The skill set of CNC program writing is covered as well as how to cut material during different operations like straight turning step turning taper turning drilling chamfering radius profile profile turning etc In so doing the authors cover the level of CNC programming from basic to industrial format Drawings and CNC programs to practice on are also included for the reader

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