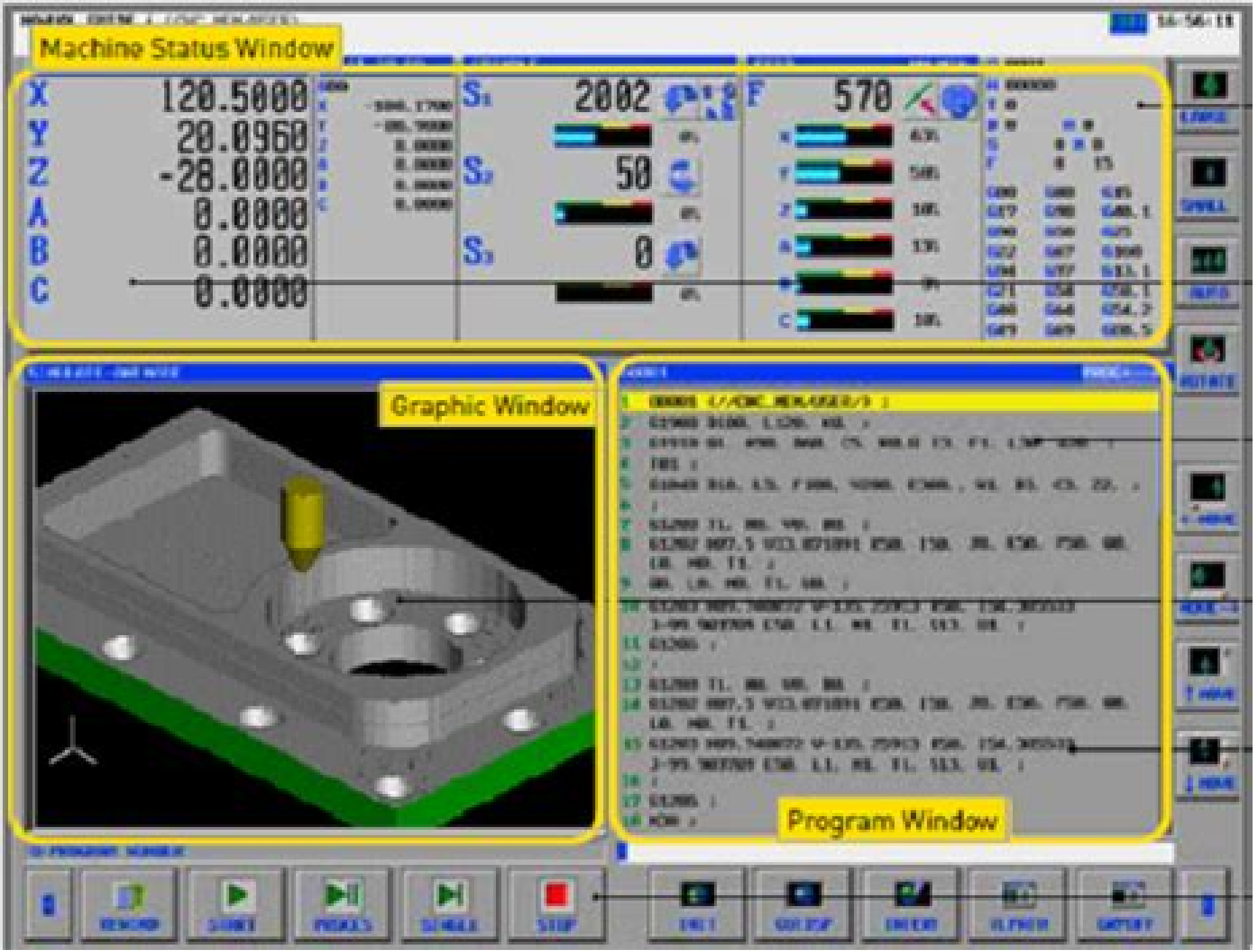
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Z -28.0000
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B 0.0000
C 0.0000
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S2 50
S3 0
F 570
Graphic Window
Program Window

Fanuc 32i Cnc Programming Manual

George C. Stanton

Fanuc 32i Cnc Programming Manual:

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screen Copying may take several seconds depending on the size of the file being copied If a file with file name TESTPROG already exists in the memory card it may be overwritten unconditionally or a message confirming the overwriting may be displayed depending on a parameter setting In case of such a warning message press the EXEC soft key to overwrite and CAN soft key to cancel writing However system information such as PMC ladder is always overwritten unconditionally The copied file is automatically assigned the highest existing file number plus one The comment if any with the O word i e in the first block of the program will be displayed in the COMMENT column of the card directory To write all programs type 9999 as the program number In this case if file name is not specified all the programs are saved in file name PROGRAM ALL on the memory card A file name can have up to 8 characters and an extension up to 3 characters XXXXXXXX XXX Repeat the last three steps to copy more files Finally press the CAN soft key to cancel the copying mode and go to the previous menu

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Numerical Control Programming George C. Stanton,1988-01-01 Bridgeport Series I CNC Milling Machine; Programming Manual Adcock-Shipley Textron,1979* **CNC Programming Handbook** Peter Smid,2008-06-01

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