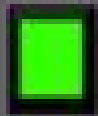


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798  
Z -28.213

RUN TIME 00:00:00 PART COUNT 1  
ACT F 0000:00:00 CYCLE TIME 00:00:00  
S 0 T 1

100 \*\*\*\*\* -EMG- ALM 10:09:10  
ABC || REL || ALL || || (OPRT) ||



|                |                |                  |                |                |                |
|----------------|----------------|------------------|----------------|----------------|----------------|
| O <sub>P</sub> | N <sub>Q</sub> | G <sub>R</sub>   | 7 <sub>A</sub> | 8 <sub>B</sub> | 9 <sub>C</sub> |
| X <sub>U</sub> | Y <sub>V</sub> | Z <sub>W</sub>   | 4 <sub>T</sub> | 5 <sub>J</sub> | 6 <sub>G</sub> |
| M <sub>I</sub> | S <sub>J</sub> | T <sub>K</sub>   | 1 <sub>F</sub> | 2 <sub>F</sub> | 3 <sub>F</sub> |
| F <sub>L</sub> | H <sub>D</sub> | ROB <sub>E</sub> | - +            | 0.             | · /            |
| POS            | PRG            | OFFST<br>SETTING | SHIFT          | CAN            | INPUT          |
| SYSTEM         | MESSAGE        | CUSTOM<br>GRAPH  | ALTER          | INSERT         | DELETE         |
| ↑<br>PAGE      |                | ↑<br>PAGE        |                | ↑<br>PAGE      | HELP           |
| ↓<br>PAGE      | ←              | ↓<br>PAGE        | →              |                | EDIT           |



FEEDRATE

MM/M

SPINDLE

CW STOP CCW

CYCLE

Green indicator light Red indicator light

RAPID

|          |            |            |
|----------|------------|------------|
| X1<br>F0 | X10<br>25% | 100<br>50% |
| AST1     | AST2       | 100%       |
| SP0      | SP<br>100% | SPU        |

AXIS/POS.

CHUCK  
KING

→↑ TRIP  
FORWARD

←← 1% →→

→↑

OPTION

|            |             |      |
|------------|-------------|------|
| SBK        | DRY<br>RUN  | SKIP |
| MC<br>LOCK | OPT<br>STOP | INC  |
| CLNT       | LIGHT       | AST3 |

MODE

|       |      |
|-------|------|
| JOG   | AUTO |
| MDI   | EDIT |
| HANDL | REF  |

# Fanuc Cnc Macro Programming Manual

**Mike Lynch**



## **Fanuc Cnc Macro Programming Manual:**

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