

## NC LATHE M-CODE LIST

| M-CODE | DESCRIPTION                | REMARK | M-CODE | DESCRIPTION                  | REMARK |
|--------|----------------------------|--------|--------|------------------------------|--------|
| M76    | CLAMFERING ON              |        | M131   | INTERLOCK BY-PASS (SUB-SPDL) |        |
| M77    | CLAMFERING OFF             |        | M163   | SUB-SPDL CW & COOLANT ON     |        |
| M78    | TAILSTOCK QUILL ADVANCE    |        | M164   | SUB-SPDL CCW & COOLANT OFF   |        |
| M79    | TAILSTOCK QUILL RETRACT    |        | M165   | SUB-SPDL & COOLANT STOP      |        |
| M80    | Q-SETTER SWING ARM DOWN    | OPTION | M168   | SUB-CHUCK CLAMP              |        |
| M81    | Q-SETTER SWING ARM UP      | OPTION | M169   | SUB-CHUCK UNCLAMP            |        |
| M84    | TURRET CW ROTATION         |        | M203   | FORWARD SYNCHRONOUS COM.     |        |
| M85    | TURRET CCW ROTATION        |        | M204   | REVERSE SYNCHRONOUS COM.     |        |
| M86    | TORQUE SKIP ACT            | B AXIS | M205   | SYNCHRONOUS STOP             |        |
| M87    | TORQUE SKIP CANCEL         | B AXIS | M206   | SPINDLE ROTATION RELEASE     |        |
| M88    | SPINDLE LOW CLAMP          |        |        |                              |        |
| M89    | SPINDLE HIGH CLAMP         |        |        |                              |        |
| M90    | SPINDLE UNCLAMP            |        |        |                              |        |
| M91    | EXTERNAL M91 COMMAND       | 3 AXIS |        |                              |        |
| M92    | EXTERNAL M92 COMMAND       | 3 AXIS |        |                              |        |
| M93    | EXTERNAL M93 COMMAND       |        |        |                              |        |
| M94    | EXTERNAL M94 COMMAND       | OPTION |        |                              |        |
| M98    | SUB-PROGRAM CALL           | OPTION |        |                              |        |
| M99    | END OF SUB-PROGRAM         | OPTION |        |                              |        |
| M103   | SUB-SPINDLE FORWARD        |        |        |                              |        |
| M104   | SUB-SPINDLE REVERSE        |        |        |                              |        |
| M105   | SUB-SPINDLE STOP           |        |        |                              |        |
| M110   | PARTS CATCHER ADVANCE(SUB) | OPTION |        |                              |        |
| M111   | PARTS CATCHER RETRACT(SUB) | OPTION |        |                              |        |
| M114   | SUB-SPINDLE AIR BLOW       | OPTION |        |                              |        |
| M119   | SUB-SPINDLE ORIENTATION    | OPTION |        |                              |        |

# Fanuc 15m G Code Manual

**CL Gary**



## **Fanuc 15m G Code Manual:**

### **Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes** Mike Lynch, 1997

Until now parametric programming has been the best kept secret of CNC. This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user's point of view. Focusing on three of the most popular versions of parametric programming: Fanuc's custom macro B, Okuma's user task 2, and Fadal's macro, the book describes what parametric programming is, what it can do, and how it does it more efficiently than manual programming. Along with a host of program simplifying techniques included in the book, you're treated to descriptions of how to write, set up, and run general subprograms, simulate the addition of control options, and integrate higher level programming capabilities at G code level.

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## Reviewing **Fanuc 15m G Code Manual**: Unlocking the Spellbinding Force of Linguistics

In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is really astonishing. Within the pages of "**Fanuc 15m G Code Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers attempt an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve in to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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